

**PENGARUH PENAMBAHAN MATERIAL PENGAYA ANTIOKSIDAN
PADA PRODUK ROTI TAWAR**

SKRIPSI

diajukan untuk memenuhi sebagian syarat untuk memperoleh gelar Sarjana Sains
Program Studi Kimia



Oleh

Sri Zahra Mina Setyani Mulya

1704855

**PROGRAM STUDI KIMIA
DEPARTEMEN PENDIDIKAN KIMIA
FAKULTAS PENDIDIKAN MATEMATIKA DAN ILMU PENGETAHUAN ALAM
UNIVERSITAS PENDIDIKAN INDONESIA
2021**

**PENGARUH PENAMBAHAN MATERIAL PENGAYA ANTIOKSIDAN
PADA PRODUK ROTI TAWAR**

oleh

Sri Zahra Mina Setyani Mulya

Sebuah skripsi yang diajukan untuk memenuhi salah satu syarat
memperoleh gelar Sarjana Sains pada Fakultas Pendidikan Matematika
dan Ilmu Pengetahuan Alam

© Sri Zahra Mina Setyani Mulya 2021

Universitas Pendidikan Indonesia

Agustus 2021

Hak Cipta dilindungi Undang-Undang

Skripsi ini tidak boleh diperbanyak seluruhnya atau sebagian,
dengan dicetak ulang, difotokopi, atau cara lainnya tanpa izin penulis.

SRI ZAHRA MINA SETYANI MULYA

**PENGARUH PENAMBAHAN MATERIAL PENGAYA ANTIOKSIDAN
PADA PRODUK ROTI TAWAR**

Disetujui dan disahkan oleh pembimbing:

Pembimbing I



Dr. Zackiyah, M.Si.

NIP. 195912291991012001

Pembimbing II



Dr. F.M. Titin Supriyanti, M.Si.

NIP. 195810141986012001

Mengetahui,

Ketua Departmen Pendidikan Kimia FPMIPA UPI



Dr. Hendrawan, M.Si.

NIP. 196309111989011001

ABSTRAK

Roti tawar merupakan salah satu produk sereal yang paling banyak dikonsumsi di berbagai negara, sehingga cocok dilakukan pengayaan untuk meningkatkan kandungan alami mikronutrientnya. Salah satu bahan yang dapat ditambahkan ke dalam formula roti tawar adalah material pengaya yang dapat dijadikan sebagai sumber antioksidan. Penelitian ini bertujuan untuk mengetahui pengaruh penambahan berbagai jenis material pengaya antioksidan pada produk roti tawar terhadap aktivitas antioksidan, sifat fisik dan sensori produk. Material pengaya antioksidan diperoleh dari bubuk pomace anggur, seledri, dan kulit mangga. Penelitian ini berbasis studi literatur dengan model *narrative review*. Alur penelitian terdiri dari seleksi jurnal yang dilakukan dengan kata kunci "*the effect of enrichment on the quality of bread*" didapat enam jurnal kemudian diseleksi berdasarkan kesesuaian isi dan kelengkapan data maka didapat tiga jurnal sebagai rujukan utama. Analisis roti tawar dilakukan terhadap data aktivitas antioksidan, sifat fisik dan analisis sensori. Hasil kajian jurnal menunjukkan bahwa penambahan material pengaya antioksidan bubuk pomace anggur, seledri, maupun kulit mangga pada produk roti tawar meningkatkan aktivitas antioksidan secara signifikan, sementara semakin meningkatnya rasio penambahan bubuk pomace anggur, seledri, maupun kulit mangga menyebabkan volume spesifik menurun dan tekstur kekerasan roti tawar meningkat. Roti tawar yang diperkaya masing-masing 2% bubuk pomace anggur, 1% bubuk seledri, dan 1% bubuk kulit mangga dapat diterima dengan baik oleh panelis.

Kata Kunci : antioksidan, analisis sensori, pengayaan, roti tawar, sifat fisik.

ABSTRACT

White bread is one of the most widely consumed cereal products in various countries so it is suitable for enrichment to increase the natural micronutrient content. One of the materials that can be added to the white bread formula is an additive that can be used as a source of antioxidants. This study aims to determine the effect of adding various types of antioxidants-enriching materials to white bread products on antioxidant activities, physical and sensory properties of the products. Antioxidant-enriching materials were obtained from grape pomace, celery, and mango peel powder. This research is based on literature study with a narrative review model. The flow of the research was consisted of journal selection conducted with the keyword “the effect of enrichment on the quality of bread”. The research obtained six journals and then based on the suitability of the content and completeness of the data, three journals were obtained as the main references. The analysis of white bread was carried out on data antioxidant activity, physical properties, and sensory analysis. The results of a journal study showed that the addition of antioxidant-enriching materials of grape pomace, celery, and mango peel powder in white bread products significantly increased antioxidant activity, while the increase of ratio in the addition of grape pomace, celery, and mango peel powder caused a decrease specific volume but texture of the hardness of the bread is increased. The white bread enriched with 2% grape pomace powder, 1% celery powder, and 1% mango peel powder were well received by the panelist.

Keywords: *antioxidant, enrichment, physical properties, sensory analysis, white bread*

DAFTAR ISI

KATA PENGANTAR	i
UCAPAN TERIMAKASIH.....	ii
ABSTRAK	iv
ABSTRACT.....	v
DAFTAR ISI.....	vi
DAFTAR TABEL.....	viii
DAFTAR GAMBAR	ix
DAFTAR LAMPIRAN.....	x
BAB I PENDAHULUAN.....	1
1.1 Latar Belakang	1
1.2 Rumusan Masalah	4
1.3 Tujuan Penelitian	4
1.4 Manfaat Penelitian	5
1.5 Struktur Organisasi Skripsi	5
BAB II TINJAUAN PUSTAKA.....	6
2.1 Gandum	6
2.2 Roti Tawar.....	7
2.3 Pengayaan Roti Tawar	10
2.4 Senyawa Fenolik Sebagai Sumber Antioksidan	11
2.5 Metode Pengujian Aktivitas Antioksidan	13
2.6 Sumber Antioksidan.....	15
2.6.1 Pomace Anggur.....	15
2.6.2 Seledri	17
2.6.3 Kulit Mangga	19
2.7 Analisis Sensori.....	21
BAB III METODE PENELITIAN.....	24
3.1 Penelitian Studi Literatur	24
3.2 Alur penelitian.....	24
3.3 Penelusuran Jurnal Rujukan.....	25
3.4 Seleksi Jurnal Rujukan.....	25
3.5 Deskripsi atau Abstraksi Jurnal Rujukan	27
3.5.1 <i>Effect of grape (Vitis vinifera L.) pomace on the quality, total phenolic content and anti-radikal activity of bread.....</i>	<i>27</i>
3.5.2 <i>Effect of celery powder on wheat dough properties and textural, antioxidant activity and starch digestibility properties of bread</i>	<i>27</i>
3.5.3 <i>Characterization of physicochemical properties in whole wheat bread after incorporation of ripe mango peel</i>	<i>28</i>
3.6 Pengumpulan Data dan Sumber Data	28
3.7 Pengolahan Data.....	28

3.7.1	Pengaruh Penambahan Berbagai Jenis Material Pengaya Antioksidan Terhadap Aktivitas Antioksidan Produk Roti Tawar	29
3.7.2	Pengaruh Penambahan Berbagai Jenis Material Pengaya Antioksidan Terhadap Sifat Fisik Produk Roti Tawar	29
3.7.3	Pengaruh Penambahan Berbagai Jenis Material Pengaya Antioksidan Terhadap Sifat Sensori Produk Roti Tawar	29
3.8	Interpretasi Data dan Penarikan Kesimpulan	30
BAB IV HASIL DAN PEMBAHASAN		31
4.1	Pengaruh Penambahan Berbagai Jenis Material Pengaya Antioksidan Terhadap Aktivitas Antioksidan Produk Roti Tawar	31
4.2	Pengaruh Penambahan Berbagai Jenis Material Pengaya Antioksidan Terhadap Sifat Fisik Produk Roti Tawar	39
4.2.1	Volume Spesifik	39
4.2.2	Tesktur Kekerasan	42
4.3	Pengaruh Penambahan Berbagai Jenis Material Pengaya Antioksidan Terhadap Sifat Sensori Produk Roti Tawar	45
BAB V KESIMPULAN DAN SARAN		50
5.1	Kesimpulan	50
5.2	Saran	50
DAFTAR PUSTAKA		51
LAMPIRAN		62
RIWAYAT HIDUP		70

DAFTAR PUSTAKA

- Ajila, C. M., Naidu, K. A., Bhat, S. G., & Rao, U. J. S. P. (2007). Bioactive compounds and antioxidant potential of mango peel extract. *Food Chemistry*, *105*(3), 982–988. <https://doi.org/10.1016/j.foodchem.2007.04.052>
- Akhlaghi, M., & Bandy, B. (2009). Journal of Molecular and Cellular Cardiology Mechanisms of flavonoid protection against myocardial ischemia – reperfusion injury. *Journal of Molecular and Cellular Cardiology*, *46*(3), 309–317. <https://doi.org/10.1016/j.yjmcc.2008.12.003>
- Akhtar, S., Anjum, F. M., & Anjum, M. A. (2011). Micronutrient fortification of wheat flour: Recent development and strategies. *Food Research International*, *44*(3), 652–659. <https://doi.org/10.1016/j.foodres.2010.12.033>
- Allen, L., de Benoist, O., & Hurrell, R. (2006). *Guidelines on food fortification with micronutrients*. WHO.
- Amaral, A. B., Solva, M. V. Da, & Lannes, S. C. D. S. (2018). Lipid oxidation in meat: Mechanisms and protective factors - a review. *Food Science and Technology*, *38*, 1–15. <https://doi.org/10.1590/fst.32518>
- Anson, N. M., Van Den Berg, R., Havenaar, R., Bast, A., & Haenen, G. R. M. M. (2008). Ferulic acid from aleurone determines the antioxidant potency of wheat grain (*Triticum aestivum* L.). *Journal of Agricultural and Food Chemistry*, *56*(14), 5589–5594. <https://doi.org/10.1021/jf800445k>
- Arendt, E. K., Ryan, L. A. M., & Bello, F. D. (2007). ARTICLE IN PRESS FOOD Impact of sourdough on the texture of bread. *Food Microbiology*, *24*(2), 165–174. <https://doi.org/10.1016/j.fm.2006.07.011>
- Arts, I. C. W., & Hollman, P. C. H. (2005). Polyphenols and disease risk in epidemiologic studies. *The American Journal of Clinical Nutrition*, *81*(1 Suppl). <https://doi.org/10.1093/ajcn/81.1.317s>
- Arvanitoyannis, I. S., Ladas, D., & Mavromatis, A. (2006). Potential uses and applications of treated wine waste: a review. *International Journal of Food Science and Technology*, *41*(5), 475–487. <https://doi.org/10.1111/j.1365-2621.2005.01111.x>
- Astuti, S. D., & Andarwulan, N. (2014). The Formulation and Quantitative Descriptive Analysis of Raisin Cake Based on Composites Flour: Readbean, Soybean, and Corn. *Jurnal Hasil Penelitian Industri*, *27*(2), 86–99.
- Balestra, F., Cocci, E., Pinnavaia, G. G., & Romani, S. (2011). Evaluation of antioxidant, rheological and sensorial properties of wheat flour dough and bread containing ginger powder. *LWT - Food Science and Technology*, *44*(3), 700–705. <https://doi.org/10.1016/j.lwt.2010.10.017>
- Berardini, N., Fezer, R., Conrad, J., Beifuss, U., Carle, R., & Schieber, A. (2005). Screening of mango (*Mangifera indica* L.) cultivars for their contents of flavonol O- and xanthone C-glycosides, anthocyanins, and pectin. *Journal of*

Agricultural and Food Chemistry, 53(5), 1563–1570.
<https://doi.org/10.1021/jf0484069>

- Berardini, N., Kno, M., Schieber, A., & Carle, R. (2005). Utilization of mango peels as a source of pectin and polyphenolics. *Innovative Food Sciences & Emerging Technologies*, 6(4), 442–452. <https://doi.org/10.1016/j.ifset.2005.06.004>
- Brenchley, R., Spannagl, M., Pfeifer, M., Barker, G. L. A., D'Amore, R., Allen, A. M., McKenzie, N., Kramer, M., Kerhornou, A., Bolser, D., Kay, S., Waite, D., Trick, M., Bancroft, I., Gu, Y., Huo, N., Luo, M.-C., Sehgal, S., Gill, B., ... Hall, N. (2012). Analysis of the bread wheat genome using whole-genome shotgun sequencing. *Nature*, 491(7426), 705–710. <https://doi.org/10.1038/nature11650>
- Brewer, M. S. (2011). Natural Antioxidants: Sources, Compounds, Mechanisms of Action, and Potential Applications. *Comprehensive Reviews in Food Science and Food Safety*, 10(4), 221–247. <https://doi.org/10.1111/j.1541-4337.2011.00156.x>
- Budiarti, S. G., Rizki, Y. R., & Kusumo, Y. W. E. (2015). Analisis Koefisien Lintas Beberapa Sifat pada Plasma Nutfah Gandum (*Triticum aestivum* L.) Koleksi Baitbiogen. *Zuriat*, 15(1). <https://doi.org/10.24198/zuriat.v15i1.6821>
- Cahyadi, W. (2006). *Analisis dan Aspek Kesehatan Bahan Tambahan Pangan*. Bumi Aksara.
- Carisa, D., Zerlotti, A., Vera, V., & Rosso, D. (2016). Cooking techniques improve the levels of bioactive compounds and antioxidant activity in kale and red cabbage. *Food Chemistry*, 196, 1101–1107. <https://doi.org/10.1016/j.foodchem.2015.10.037>
- Challacombe, C. A., Abdel-Aal, E. S. M., Seetharaman, K., & Duizer, L. M. (2012). Influence of phenolic acid content on sensory perception of bread and crackers made from red or white wheat. *Journal of Cereal Science*, 56(2), 181–188. <https://doi.org/10.1016/j.jcs.2012.03.006>
- Chen, Y., Zhao, L., He, T., Ou, Z., Hu, Z., & Wang, K. (2019). International Journal of Biological Macromolecules Effects of mango peel powder on starch digestion and quality characteristics of bread. *International Journal of Biological Macromolecules*, 140, 647–652. <https://doi.org/10.1016/j.ijbiomac.2019.08.188>
- Chinachoti, P. (2001). *Bread Stalling*. CRC Press.
- Chiorcea Paquim, A. M., Enache, T. A., De Souza Gil, E., & Oliveira-Brett, A. M. (2020). Natural phenolic antioxidants electrochemistry: Towards a new food science methodology. *Comprehensive Reviews in Food Science and Food Safety*, 19(4), 1680–1726. <https://doi.org/10.1111/1541-4337.12566>
- Condelli, N., Dinnella, C., Cerone, A., Monteleone, E., & Bertuccioli, M. (2006). Prediction of perceived astringency induced by phenolic compounds II: Criteria for panel selection and preliminary application on wine samples. *Food Quality and Preference*, 17(1–2), 96–107.

<https://doi.org/10.1016/j.foodqual.2005.04.009>

- Dalimartha, S., & Soediby, M. (1999). *Awet Muda Dengan Tumbuhan Obat dan Diet Suplemen*. Trubus Agriwidya.
- De, E., Rosell, C. M., & Gomez, M. (2014). Effect of water content and flour particle size on gluten-free bread quality and digestibility. *Food Chemistry*, *151*, 526–531. <https://doi.org/10.1016/j.foodchem.2013.11.115>
- Dehpour, A. A., Ebrahimzadeh, M. A., Fazel, N. S., & Mohamad, N. S. (2009). Antioxidant Capacity of Dodecyl Gallate. *Grasas Aceites*, *60*(4), 405–412.
- Derouich, M., Dine, E., Bouhlali, T., Bammou, M., Hmidani, A., Sellam, K., & Alem, C. (2020). Antihemolytic Properties Investigation of Three Apiaceae Species Grown in the Southeast of Morocco. *Scientifica*, *2020*, 1–10.
- Doley, J. (2017). Vitamins and Minerals in Older Adults. *Nutrition and Functional Foods for Healthy Aging*, 125–137. <https://doi.org/10.1016/B978-0-12-805376-8.00014-9>
- Duodu, K. G., & Taylor, J. R. (2012). *The quality of breads made with non-wheat flours*. Woodhead.
- Dziki, D., Rózyło, R., Gawlik-Dziki, U., & Świeca, M. (2014). Current trends in the enhancement of antioxidant activity of wheat bread by the addition of plant materials rich in phenolic compounds. *Trends in Food Science and Technology*, *40*(1), 48–61. <https://doi.org/10.1016/j.tifs.2014.07.010>
- Ennis, J. M. (2012). Guiding the switch from triangle testing to tetrad testing. *Journal of Sensory Studies*, *27*(4), 223–231. <https://doi.org/10.1111/j.1745-459X.2012.00386.x>
- Fakhfakh, N., Jdir, H., Jridi, M., Rateb, M., Belbahri, L., Ayadi, M. A., Nasri, M., & Zouari, N. (2017). The mallow, *Malva aegyptiaca* L. (Malvaceae): Phytochemistry analysis and effects on wheat dough performance and bread quality. *LWT - Food Science and Technology*, *75*, 656–662. <https://doi.org/10.1016/j.lwt.2016.10.015>
- Fan, L. (2006). Food Chemistry Evaluation of antioxidant property and quality of breads containing *Auricularia auricula* polysaccharide flour. *Food Chemistry*, *101*(3), 1158–1163. <https://doi.org/10.1016/j.foodchem.2006.03.017>
- Fazal, & Singla. (2012). Review on the Pharmacognostical & Pharmacological Characterization of *Apium* Review on the Pharmacognostical & Pharmacological Characterization of *Apium Graveolens* Linn. *Indo Global Journal of Pharmaceutical Science*, *2*(1), 36–42.
- Fessenden, R. J., & Fessenden, J. S. (1991). *Kimia Organik*. Erlangga.
- Fletcher, R. J., Bell, I. P., & Lambert, J. P. (2004). Public health aspects of food fortification: a question of balance. *Proceedings of the Nutrition Society*, *63*(4), 605–614. <https://doi.org/10.1079/PNS2004391>
- Flora, G., Mittal, M., & Flora, S. J. S. (2015). Medical Countermeasures—

- Chelation Therapy. In *Handbook of Arsenic Toxicology* (pp. 589–626). Elsevier. <https://doi.org/10.1016/B978-0-12-418688-0.00026-5>
- Fu, J., Chang, Y., & Shiau. (2014). Rheological , antioxidative and sensory properties of dough and Mantou (steamed bread) enriched with lemon fi ber. *LWT - Food Science and Technology*, 61(1), 56–62. <https://doi.org/10.1016/j.lwt.2014.11.034>
- Gallagher, E., Gromley, T., & Arendt, E. (2003). Crust and crumb characteristics of gluten free breads. *Journal of Food Engineering*, 56(2–3), 153–161.
- Gerardi, C., D'amico, L., Migoni, D., Santino, A., Salomone, A., Carluccio, M. A., & Giovinazzo, G. (2020). Strategies for Reuse of Skins Separated From Grape Pomace as Ingredient of Functional Beverages. *Frontiers in Bioengineering and Biotechnology*, 8(June), 1–13. <https://doi.org/10.3389/fbioe.2020.00645>
- Ghasemzadeh, A., & Ghasemzadeh, N. (2011). Flavonoids and phenolic acids : Role and biochemical activity in plants and human. *Medicinal Plant Research*, 5(31). <https://doi.org/10.5897/JMPR11.1404>
- Gondi, M., & Rao, U. J. S. P. (2015). Ethanol extract of mango (*Mangifera indica* L .) peel inhibits α -amylase and α -glucosidase activities , and ameliorates diabetes related biochemical parameters in streptozotocin (STZ) -induced diabetic rats. *Journal of Food Science and Technology*, 52(12), 7883–7893. <https://doi.org/10.1007/s13197-015-1963-4>
- Han, H. M., & Koh, B. (2011). Effect of phenolic acids on the rheological properties and proteins of hard wheat flour dough and bread. *Journal of the Science of Food and Agriculture*, 91(3), 2495–2499. <https://doi.org/10.1002/jsfa.4499>
- Hayta, M., Özüğür, G., Etgü, H., & Şeker, I. T. (2014). Effect of grape (*Vitis Vinifera* L.) pomace on the quality, total phenolic content and anti-radical activity of bread. *Journal of Food Processing and Preservation*, 38(3), 980–986. <https://doi.org/10.1111/jfpp.12054>
- Hogan, S., Zhang, L., Li, J., Sun, S., Canning, C., & Zhou, K. (2010). Antioxidant rich grape pomace extract suppresses postprandial hyperglycemia in diabetic mice by specifically inhibiting alpha-glucosidase. *Nutrition and Metabolism*, 7(1), 1–9. <https://doi.org/10.1186/1743-7075-7-71>
- Holtekjølen, A. K., Bævre, A. B., Rødbotten, M., Berg, H., & Knutsen, S. H. (2008). Antioxidant properties and sensory profiles of breads containing barley flour. *Food Chemistry*, 110(2), 414–421. <https://doi.org/10.1016/j.foodchem.2008.02.054>
- Ibrahim, U. K., Salleh, R. M., & Maqsood-ul-Haque, S. N. S. (2015). Bread towards Functional Food: An Overview. *ETP International Journal of Food Engineering*. <https://doi.org/10.18178/ijfe.1.1.39-43>
- Ioannou, I., Perrot, N., Curt, C., Mauris, G., & Trystram, G. (2004). Development of a control system using the fuzzy set theory applied to a browning process - A fuzzy symbolic approach for the measurement of product browning: Development of a diagnosis model - Part I. *Journal of Food Engineering*,

64(4), 497–506. <https://doi.org/10.1016/j.jfoodeng.2003.11.017>

- Iriany, R. N., & Makkulawu, A. T. (2013). Asal Usul dan Taksonomi Tanaman Gandum. *Balai Penelitian Tanaman Serealia*, 41–50.
- Janeiro, P., & Oliveira Brett, A. M. (2004). Catechin electrochemical oxidation mechanisms. *Analytica Chimica Acta*, 518(1–2), 109–115. <https://doi.org/10.1016/j.aca.2004.05.038>
- Jayalaxmi, B., Vijayalakshmi, D., & Maruthesha, A. (2018). Application of Polyphenol Extract from Mango Peel Powder as a Source of Natural Phytonutrients into Biscuits. *International Journal of Current Microbiology and Applied Sciences*, 7(5), 1206–1213. <https://doi.org/10.20546/ijcmas.2018.705.147>
- Jayaprakasha, G. K., Selvi, T., & Sakariah, K. K. (2003). Antibacterial and antioxidant activities of grape (*Vitis vinifera*) seed extracts. *Food Research International*, 36(2), 117–122. [https://doi.org/10.1016/S0963-9969\(02\)00116-3](https://doi.org/10.1016/S0963-9969(02)00116-3)
- Jung, W. S., Chung, I. M., Kim, S. H., Kim, M. Y., Ahmad, A., & Praveen, N. (2011). In vitro antioxidant activity , total phenolics and flavonoids from celery (*Apium graveolens*) leaves. *Medicinal Plant Research*, 5(32), 7022–7030. <https://doi.org/10.5897/JMPR11.1129>
- Karyadi, E. (1997). Antioksidan: Resep Awet Muda dan Umur Panjang From Uji Aktivitas Antiradikal Dengan Metode DPPH dan Penetapan Kadar Fenol Total Ekstrak Daun Keladi Tikus (*Thyponium divaricatum* (Linn) Decne). *Pharmacon*, 6(2), 51–56.
- Kim, H., Yong, J., Kim, H., Lee, D., Cho, M., Choi, H., Suk, Y., Mosaddik, A., & Kim, S. (2010). Antioxidant and antiproliferative activities of mango (*Mangifera indica* L .) flesh and peel. *Food Chemistry*, 121(2), 429–436. <https://doi.org/10.1016/j.foodchem.2009.12.060>
- Kohajdova, Z., Karovic, J., Laukova, M., Minarovic, L., Toma, L., & Kuchtova, V. (2017). Effects of cellulose fiber with different fiber length on rheological properties of wheat dough and quality of baked rolls. *Food Science and Technology International*, 23(6), 490–499. <https://doi.org/10.1177/1082013217704122>
- Kolarovic, J., Popovic, M., Trivic, S., Vojnovic, M., & Sad, N. (2010). Antioxidant Activities of Celery and Parsley Juices in Rats Treated with Doxorubicin. *Molecules*, 15(9), 6193–6204. <https://doi.org/10.3390/molecules15096193>
- Kooti, W., & Daraei, N. (2017). A Review of the Antioxidant Activity of Celery (*Apium graveolens* L). *Journal of Evidence-Based Complementary & Alternative Medicine*, 22(4), 1029–1034. <https://doi.org/10.1177/2156587217717415>
- Koswara, S. (2009). Teknologi Pengolahan Roti. *Seri Teknologi Pangan Populer*, 26.

- Kubo, I., Masuoka, N., Xiao, P., & Haraguchi, H. (2002). Antioxidant Capacity of Dodecyl Gallate. *SNT*, 1–9.
- Kurek, M., & Jaroslaw, W. (2015). The Application of Dietary Fiber in Bread Products The Application of Dietary Fiber in Bread Products. *Journal of Food Processing & Technology*, 6(5), 1–4. <https://doi.org/10.4172/2157-7110.1000447>
- Leenhardt, F., Lyan, B., Rock, E., Boussard, A., Potus, J., Chanliaud, E., & Remesy, C. (2006). Wheat Lipoxygenase Activity Induces Greater Loss of Carotenoids than Vitamin E during Breadmaking. *Journal of Agricultural and Food Chemistry*, 54(5), 1710–1715. <https://doi.org/10.1021/jf052243m>
- Li, M. Y., Hou, X. L., Wang, F., Tan, G. F., Xu, Z. S., & Xiong, A. S. (2018). Advances in the research of celery, an important Apiaceae vegetable crop. *Critical Reviews in Biotechnology*, 38(2), 172–183. <https://doi.org/10.1080/07388551.2017.1312275>
- Liang, Z., Cheng, L., Zhong, G. Y., & Liu, R. H. (2014). Antioxidant and antiproliferative activities of twenty-four *Vitis vinifera* grapes. *PLoS ONE*, 9(8). <https://doi.org/10.1371/journal.pone.0105146>
- Lindsay, D. G. (2000). *Maximizing the functional benefits of plant foods*. (G. R. Gibs). CRC Press.
- Llobera, A., & Cañellas, J. (2008). Antioxidant activity and dietary fibre of Prensal Blanc white grape (*Vitis vinifera*) by-products. *International Journal of Food Science & Technology*, 43(11), 1953–1959. <https://doi.org/10.1111/j.1365-2621.2008.01798.x>
- Lu, Y., & Yeap Foo, L. (1999). The polyphenol constituents of grape pomace. *Food Chemistry*, 65(1), 1–8. [https://doi.org/10.1016/S0308-8146\(98\)00245-3](https://doi.org/10.1016/S0308-8146(98)00245-3)
- Lyon, B., & Lyon, C. (2001). *Meat quality: sensory and instrumental evaluations*. CRC Press.
- Makris, D. P., Boskou, G., & Andrikopoulos, N. K. (2007). Polyphenolic content and in vitro antioxidant characteristics of wine industry and other agri-food solid waste extracts. *Journal of Food Composition and Analysis*, 20(2), 125–132. <https://doi.org/10.1016/j.jfca.2006.04.010>
- Manzocco, L., Mastrocola, D., Nicoli, M. C., & Marangoni, V. (2001). Review of non- enzymatic browning and antioxidant capacity in processed foods *. *Trends in Food Science & Technology*, 11(9–10), 340–346.
- Marina, Z., & Noriham, A. (2014). Quantification of total phenolic compound and in vitro antioxidant potential of fruit peel extracts. *International Food Research Journal*, 21(5), 1925–1929.
- Masibo, M., & Qian, H. (2008). Major mango polyphenols and their potential significance to human health. *Comprehensive Reviews in Food Science and Food Safety*, 7(4), 309–319. <https://doi.org/10.1111/j.1541-4337.2008.00047.x>

- Mateo Anson, N., Havenaar, R., Bast, A., & Haenen, G. R. M. M. (2010). Antioxidant and anti-inflammatory capacity of bioaccessible compounds from wheat fractions after gastrointestinal digestion. *Journal of Cereal Science*, *51*(1), 110–114. <https://doi.org/10.1016/j.jcs.2009.10.005>
- Mattila, P., Pihlava, J., & Hellstrom, J. (2005). Contents of Phenolic Acids , Alkyl- and Alkenylresorcinols , and Avenanthramides in Commercial Grain Products. *Journal of Agricultural and Food Chemistry*, *53*(21), 8290–8295.
- Meilgaard, M. C., Carr, B. T., & Carr, B. T. (2006). *Sensory Evaluation Techniques*. CRC Press. <https://doi.org/10.1201/b16452>
- Moon, J., & Shibamoto, T. (2009). Antioxidant Assays for Plant and Food Components. *Journal of Agricultural and Food Chemistry*, *57*, 1655–1666.
- Mousavi, M., Heshmati, A., Garmakhany, A. D., Vahidinia, A., & Taheri, M. (2019). Optimization of the viability of *Lactobacillus acidophilus* and physico-chemical, textural and sensorial characteristics of flaxseed-enriched stirred probiotic yogurt by using response surface methodology. *Lwt*, *102*(December 2018), 80–88. <https://doi.org/10.1016/j.lwt.2018.12.023>
- Mudjajanto, S., & Yulianti, N. (2010). *Membuat Aneka Roti*. Penebar Swadaya.
- Muhlack, R. A., Potumarthi, R., & Jeffery, D. W. (2018). Sustainable wineries through waste valorisation: A review of grape marc utilisation for value-added products. *Waste Management*, *72*, 99–118. <https://doi.org/10.1016/j.wasman.2017.11.011>
- Muoma, I. (2013). *Whole Grain Vs Whole Wheat Vs Whole Meal Vs Granary Refined Bread? Which is best? What to choose?* <http://www.iketRAINER.co.uk/articles/breads.pdf>
- Murray, J. M., & Baxter, I. A. (2003). SENSORY EVALUATION | Food Acceptability and Sensory Evaluation. *Encyclopedia of Food Sciences and Nutrition*, 5130–5136. <https://doi.org/10.1016/b0-12-227055-x/01372-9>
- Nagella, P., Ahmad, A., Kim, S., & Chung, I. (2012). Chemical composition , antioxidant activity and larvicidal effects of essential oil from leaves of *Apium graveolens*. *Immunopharmacology and Immunotoxicology*, *34*(2), 205–209. <https://doi.org/10.3109/08923973.2011.592534>
- Pamplona - Roger, G. D. (2016). *Healthy Foods*. Indonesia Publishing House.
- Pathak, D., Majumdar, J., Raychaudhuri, U., & Chakraborty, R. (2016). Characterization of physicochemical properties in whole wheat bread after incorporation of ripe mango peel. *Journal of Food Measurement and Characterization*, *10*(3), 554–561. <https://doi.org/10.1007/s11694-016-9335-y>
- Peng, X., Ma, J., Cheng, K. W., Jiang, Y., Chen, F., & Wang, M. (2010). The effects of grape seed extract fortification on the antioxidant activity and quality attributes of bread. *Food Chemistry*, *119*(1), 49–53. <https://doi.org/10.1016/j.foodchem.2009.05.083>

- Pengelly, A. (2006). *The Constituents of Medicinal Plants : An Introduction To The Chemistry and Therapeutics of Herbal Medicines* (2nd ed.). Crows Nest.
- Pietta, P. G. (2000). Flavonoids as antioxidants. *Journal of Natural Products*, 63(7), 1035–1042. <https://doi.org/10.1021/np9904509>
- Prakash, A., Rigelhof, F., & Millerm E. (2001). Antioxidant Capacity of Dodecyl Gallate. *Medallion Laboratories -Analytical Progress*, 19(2), 1–4.
- Proestos, C., Sereli, D., & Komaitis, M. (2006). Determination of Phenolic Compounds I aromatic Plant by RP-HPLC and GC-MS. *Food Science*, 94, 244–252.
- Pusuma, D. A., Praptiningsih, Y., & Choiron, M. (2018). KARAKTERISTIK ROTI TAWAR KAYA SERAT YANG DISUBSTITUSI MENGGUNAKAN TEPUNG AMPAS KELAPA. *Jurnal Agroteknologi*, 12(01).
- Pycia, K., & Ivanišová, E. (2020). Physicochemical and antioxidant properties of wheat bread enriched with hazelnuts and walnuts. *Foods*, 9(8), 1–13. <https://doi.org/10.3390/foods9081081>
- Rebello, C. J., Greenway, F. L., & Finley, J. W. (2014). Whole Grains and Pulses: A Comparison of the Nutritional and Health Benefits. *Journal of Agricultural and Food Chemistry*, 62(29), 7029–7049. <https://doi.org/10.1021/jf500932z>
- Rind, A. nawaz, & Miano, T. F. (2018). Effect of Shortening on Sensory Characteristics of Wheat Bread. *Journal of Food Processing & Technology*, 09(07), 7–10. <https://doi.org/10.4172/2157-7110.1000741>
- Rodr, C., & Guerra-hern, E. (2019). Grape Seeds Proanthocyanidins : An Overview of In Vivo Bioactivity in Animal Models. *Nutrients*, 11(10), 1–18.
- Rodríguez, R, M., Romero Peces, R., Chacón Vozmediano, J. L., Martínez Gascueña, J., & García Romero, E. (2006). Phenolic compounds in skins and seeds of ten grape *Vitis vinifera* varieties grown in a warm climate. *Journal of Food Composition and Analysis*, 19(6–7), 687–693. <https://doi.org/10.1016/j.jfca.2005.05.003>
- Rohdiana, D. (2001). Aktivitas Daya Tangkap Radikal Polifenol dalam Daun Teh. *Majalah Jurnal Indonesia*, 12(1), 53–58.
- Rokom. (2017). *Ingin Sehat? Mulailah Perhatikan Mikronutrien Tubuh*.
- Ross, C. F., Hoye, C., & Fernandez-plotka, V. C. (2011). Influence of Heating on the Polyphenolic Content and Antioxidant Activity of Grape Seed Flour. *Journal of Food Science*, 76(6), 884–890. <https://doi.org/10.1111/j.1750-3841.2011.02280.x>
- Saccotelli, M. A., Spinelli, S., Conte, A., & Nobile, M. A. Del. (2018). Gluten-Free Bread Enriched with Vegetable Flours. *Food and Nutrition Sciences*, 09(04), 356–368. <https://doi.org/10.4236/fns.2018.94028>
- Sadikin, M. (2001). *Pelacakan Dampak Radikal Bebas terhadap Makromolekul. Kumpulan Makalah Pelatihan:Radikal Bebas dan Antioksidan dalam*

Kesehatan. Fakultas Kedokteran UI.

- Savatovic, S. M., Cetkovic, G. S., Canadonovic-Brunet, J. M., & Djilas, S. M. (2012). Kinetic behavior of the DPPH radical-scavenging activity of tomato waste extracts. *Journal of Serbian Chemical Society*, *77*, 1–12.
- Schaich, K. M., Tian, X., & Xie, J. (2015). Hurdles and pitfalls in measuring antioxidant efficacy: A critical evaluation of ABTS, DPPH, and ORAC assays. *Journal of Functional Foods*, *14*, 111–125. <https://doi.org/10.1016/j.jff.2015.01.043>
- Sęczyk, Ł., Świeca, M., Dziki, D., Anders, A., & Gawlik-Dziki, U. (2017). Antioxidant, nutritional and functional characteristics of wheat bread enriched with ground flaxseed hulls. *Food Chemistry*, *214*, 32–38. <https://doi.org/10.1016/j.foodchem.2016.07.068>
- Setiadi. (2005). *Bertanam Anggur*. Penebar Swadaya.
- Setyaningsih, D., Apriyantono, A., & Sari, M. P. (2010). *Analisis Sensori untuk Industri Pangan dan Agro*. IPB Press.
- Shahidi, F., & Ambigaipalan, P. (2015). Phenolics and polyphenolics in foods, beverages and spices: Antioxidant activity and health effects - A review. *Journal of Functional Foods*, *18*, 820–897. <https://doi.org/10.1016/j.jff.2015.06.018>
- Sharadanant, R., & Khan, K. (2003). Effect of Hydrophilic Gums on the Quality of Frozen Dough : II . Bread Characteristics. *Cereal Chemistry Journal*, *80*(6), 773–780.
- Sochor, J., Zitka, O., Skutkova, H., Pavlik, D., Babula, P., Krska, B., Horna, A., Adam, V., Provaznik, I., & Kizek, R. (2010). Content of phenolic compounds and antioxidant capacity in fruits of apricot genotypes. *Molecules*, *15*(9), 6285–6305.
- Stadler, R. H., Welti, D. H., Stampfli, A. A., & Fay, L. B. (1996). Thermal Decomposition of Caffeic Acid in Model Systems Identification of Novel Tetraoxygenated Phenylindan Isomers and Their Stability in Aqueous Solution.pdf. *Agric. Food Chem*, *44*(3), 898–905.
- Stone, H., Bleibaum, R., & Thomas, H. (2012). *Sensory Evaluation Practices* (Fourth). Academic Press.
- Suarni, & Widowati, S. (2016). Struktur dan Komposisi Biji dan Nutrisi Gandum. *Balai Penelitian Tanaman Serealia*, 1–18.
- Sufi, S. Y. (1999). *Kreasi Roti*. Gramedia Pustaka Utama.
- Sui, X., Zhang, Y., & Zhou, W. (2016). Bread fortified with anthocyanin-rich extract from black rice as nutraceutical sources : Its quality attributes and in vitro digestibility. *Food Chemistry*, *196*, 910–916. <https://doi.org/10.1016/j.foodchem.2015.09.113>
- Sulaiman, C. T., Sadashiva, C. T., George, S., Goplakrishnan, V. K., &

- Balachandran, I. (2013). Chromatographic Studies and in vitro Screening for Acetyl Cholinesterase Inhibition and Antioxidant Activity of three Acacia Species from South India . *Analytical Chemistry Letters*, 3(2), 111–118. <https://doi.org/10.1080/22297928.2013.806405>
- Sumarno, & Mejaya, M. J. (2016). Pertanaman dan Produksi Gandum di Dunia. *Gandum: Peluang Pengembangan Di Indonesia*, 1–14. <http://balitsereal.litbang.pertanian.go.id/wp-content/uploads/2018/09/gandm3.pdf>
- Sundaram, J., Kalpana Naidu, B., & Das, H. (2004). Fuzzy logic a multi attribute decision making approach in product development and sensory evaluation. *ASAE Annual International Meeting 2004*, 0300(04), 3687–3694. <https://doi.org/10.13031/2013.16696>
- Swieca, M., Sezyk, L., Gawlik-Dziki, & Dziki, D. (2014). Bread enriched with quinoa leaves – The influence of protein–phenolics interactions on the nutritional and antioxidant quality. *Food Chemistry*, 162, 54–62.
- Taylor, P., Kim, D., Lee, C. Y., Kim, D., & Lee, C. Y. (2010). Comprehensive Study on Vitamin C Equivalent Antioxidant Capacity (VCEAC) of Various Polyphenolics in Scavenging a Free Radical and its Structural Relationship Comprehensive Study on Vitamin C Equivalent Antioxidant Capacity (VCEAC) of Various Polyphen. *Critical Reviews in Food Science and Nutrition*, 44(4), 253–273. <https://doi.org/10.1080/10408690490464960>
- Tolve, R., Simonato, B., Rainero, G., Bianchi, F., Rizzi, C., Cervini, M., & Giuberti, G. (2021). Wheat Bread Fortification by Grape Pomace Powder: Nutritional, Technological, Antioxidant, and Sensory Properties. *Foods*, 10(1), 75. <https://doi.org/10.3390/foods10010075>
- Torrico, D. D., Hutchings, S. C., Ha, M., Bittner, E. P., Fuentes, S., Warner, R. D., & Dunshea, F. R. (2018). Novel techniques to understand consumer responses towards food products: A review with a focus on meat. *Meat Science*, 144, 30–42. <https://doi.org/10.1016/j.meatsci.2018.06.006>
- Tristantini, D., Ismawati, A., Tegar, B. P., & Gabriel, J. J. (2016). Pengujian Aktivitas Antioksidan Menggunakan Metode DPPH Pada Daun Tanjung (Mimusops elengi L). *Prosiding Seminar Nasional Teknik Kimia “Kejuangan.”*
- Trocchi, A., Borrelli, G. M., De Vita, P., Fares, C., & Di Fonzo, N. (2000). Mini Review: Durum Wheat Quality: A Multidisciplinary Concept. *Journal of Cereal Science*, 32(2), 99–113. <https://doi.org/10.1006/jcrs.2000.0322>
- United States Department of Agriculture (USDA). (2016). *National Plants Database for Standard Reference*. <https://plants.usda.gov/>
- Vermerris, W., & Nicholson, R. (2006). *Phenolic Compound Biochemistry*. Springer.
- Vivek, K., Subbarao, K. V., Routray, W., Kamini, N. R., & Dash, K. K. (2020). Application of Fuzzy Logic in Sensory Evaluation of Food Products: a

- Comprehensive Study. *Food and Bioprocess Technology*, 13(1).
<https://doi.org/10.1007/s11947-019-02337-4>
- Wang, N., Xu, Y., Chao, H., Zhang, M., Zhou, Y., & Wang, M. (2020). Effects of celery powder on wheat dough properties and textural, antioxidant and starch digestibility properties of bread. *Journal of Food Science and Technology*, 57(5), 1710–1718. <https://doi.org/10.1007/s13197-019-04204-8>
- Wang, R., Zhou, W., & Isabelle, M. (2007). Comparison study of the effect of green tea extract (GTE) on the quality of bread by instrumental analysis and sensory evaluation. *Food Research International*, 40(4), 470–479. <https://doi.org/10.1016/j.foodres.2006.07.007>
- Widjaya, C. H. (2003). *Peran Antioksidan Terhadap Kesehatan Tubuh (IV). Healthy Choice*.
- Winarsi, H. (2007). *Antioksidan Alami & Radikal Bebas: Potensi dan Aplikasinya dalam Kesehatan*. Kanisius.
- Winarti, S. (2010). *Makanan Fungsional*. Graha Ilmu.
- Wojdylo, A., Odzmianski, J., & Czemerzys, R. (2007). Antioxidant activity and phenolic compounds in 32 selected herbs. *Food Chemistry*, 105(3), 940–949. <https://doi.org/10.1016/j.foodchem.2007.04.038>
- Xia, E., Deng, G., Guo, Y., & Li, H. (2010). Biological Activities of Polyphenols from Grapes. *Journal of Molecular Sciences*, 11(2), 622–646. <https://doi.org/10.3390/ijms11020622>
- Xu, J., Wang, W., & Li, Y. (2019). Dough properties , bread quality , and associated interactions with added phenolic compounds : A review. *Journal of Functional Foods*, 52, 629–639. <https://doi.org/10.1016/j.jff.2018.11.052>
- Yang, X., & Boyle, R. A. (2016). Sensory Evaluation of Oils/Fats and Oil/Fat–Based Foods. In *Oxidative Stability and Shelf Life of Foods Containing Oils and Fats* (pp. 157–185). Elsevier. <https://doi.org/10.1016/B978-1-63067-056-6.00003-3>
- Yao, Y., Sang, W., Zhou, M., & Ren, G. (2010). Phenolic Composition and Antioxidant Activities of 11 Celery Cultivars. *Food Science*, 75(1), 9–13. <https://doi.org/10.1111/j.1750-3841.2009.01392.x>