

**POTENSI BIOMASSA ALGA SEBAGAI SUMBER SELULOSA DAN  
NANOSELULOSA**

**SKRIPSI**

diajukan untuk memenuhi salah satu syarat memperoleh gelar Sarjana Sains  
dalam bidang Kimia



Oleh:

Arib Addalwajib Billah

NIM. 1605458

**PROGRAM STUDI KIMIA**  
**DEPARTEMEN PENDIDIKAN KIMIA**  
**FAKULTAS PENDIDIKAN MATEMATIKA DAN ILMU PENGETAHUAN ALAM**  
**UNIVERSITAS PENDIDIKAN INDONESIA**  
**BANDUNG**  
**2021**

**POTENSI BIOMASSA ALGA SEBAGAI SUMBER SELULOSA DAN  
NANOSELULOSA**

Oleh:

Arib Addalwajib Billah

Sebuah skripsi yang diajukan untuk memenuhi salah satu syarat memperoleh gelar  
Sarjana Sains dalam bidang Kimia pada Fakultas Pendidikan Matematika dan  
Ilmu Pengetahuan Alam

© Arib Addalwajib Billah  
Universitas Pendidikan Indonesia  
2021

Hak cipta dilindungi undang-undang.

Skripsi ini tidak boleh diperbanyak seluruhnya atau sebagian, dengan dicetak  
ulang, difotokopi, atau cara lainnya tanpa izin dari penulis

## **HALAMAN PENGESAHAN**

### **POTENSI BIOMASSA ALGA SEBAGAI SUMBER SELULOSA DAN NANOSELULOSA**

**ARIB ADDALWAJIB BILLAH**

Disetujui dan disahkan oleh,

Pembimbing I



Dr. H. Budiman Anwar, S.Si., M.Si.

NIP. 197003131997031004

Pembimbing II



Dr. Galuh Yuliani, M. Si.

NIP. 198007252001122001

Mengetahui,

Ketua Departemen Pendidikan Kimia



Dr. Hendrawan, M.Si.

NIP. 196310291987031001

## **PERNYATAAN**

Dengan ini saya menyatakan bahwa skripsi dengan judul “**POTENSI BIOMASSA ALGA SEBAGAI SUMBER SELULOSA DAN NANOSLULOSA**” ini beserta seluruh isinya adalah benar-benar karya saya sendiri. Saya tidak melakukan penjiplakan atau pengutipan dengan cara-cara yang tidak sesuai dengan etika ilmu yang berlaku dalam masyarakat keilmuan. Atas pernyataan ini, saya siap menanggung risiko/sanksi apabila dikemudian hari ditemukan adanya pelanggaran etika keilmuan atau ada klaim dari pihak lain terhadap keaslian karya saya ini.

Bandung, Januari 2021

Yang membuat pernyataan,

Arib Addalwajib Billah

## ABSTRAK

Tujuan dari penelitian ini adalah untuk melakukan *review* artikel terkait potensi biomassa alga yang meliputi jumlah perolehan selulosa dan karakteristiknya sebagai sumber selulosa dan nanoselulosa serta melihat pengaruh kondisi hidrolisis terhadap karakteristik NCC (nanokristal selulosa). Metode yang digunakan pada penelitian ini berdasarkan studi literatur dengan model *systematic review* dimana data yang digunakan untuk dianalisis berupa data sekunder yang bersumber dari berbagai literatur yang diseleksi secara sistematis sesuai topik bahasan yang terkait. Tahapan studi literatur dimulai dengan melakukan pencarian artikel melalui berbagai *database online* dengan memasukan kata kunci yakni *Algae*, *Cellulose*, *Nanocellulose*, dan *Nanocrystalcellulose*, yang kemudian artikel dilakukan beberapa tahapan seleksi berdasarkan jenis literatur (artikel penelitian), sumber biomassa (alga), material yang dihasilkan (selulosa/ nanoselulosa) dan kecocokan data penelitian dengan apa yang akan dibahas. Jumlah literatur yang digunakan sebagai jurnal rujukan utama sebanyak 20 artikel dalam rentang waktu 10 tahun terakhir yang mencakup 19 spesies makroalga. Hasil dari studi literatur yang dilakukan menunjukkan spesies *Cladophora glomerata* memiliki nilai perolehan selulosa tertinggi dengan kelompok alga hijau memiliki perolehan selulosa rata rata tertinggi. Variasi jenis asam yang digunakan pada proses hidrolisis dapat mempengaruhi terhadap sifat termal NCC. Kondisi hidrolisis seperti perbedaan konsentrasi asam dan waktu hidrolisis dapat mempengaruhi ukuran, sifat termal, dan kristalinitas NCC. Spesies alga yang digunakan dapat mempengaruhi pada ukuran NCC yang diperoleh. Secara perolehan selulosa, perolehan NCC, dan karakteristik NCC yang dihasilkannya, NCC biomassa alga dapat berpotensi untuk bersaing dengan NCC yang diperoleh dari biomassa kayu.

**Kata kunci :** Alga, Selulosa, Nanokristal selulosa, Pengaruh kondisi hidrolisis

## ABSTRACT

*The purpose of this study was to review articles related to the potential of algal biomass which includes the amount of cellulose yield and its characteristics as a source of cellulose and nanocellulose and to see the effect of hydrolysis conditions on the characteristics of NCC (cellulose nanocrystals). The method used in this study is based on a literature study with a systematic review model where the data used to be analyzed is secondary data sourced from various literature that is selected systematically according to related topics. The literature study stage begins by searching for articles through various online databases by entering keywords like Algae, Cellulose, Nanocellulose, and Nanocrystalcellulose, and then the articles are carried out in several stages of selection based on the type of literature (research articles), biomass source (algae), material produced (cellulose/ nanocellulose) and data match research with what will be discussed. The number of literature used as the main reference journal is 20 articles in the last 10 years covering 19 species of macroalgae. The results of the literature study conducted showed that the *cladophora glomerata* species had the highest cellulose yield value, while the green algae group had the highest average cellulose yield. The variation in the type of acid used in the hydrolysis process can affect the thermal properties of NCC. Hydrolysis conditions such as differences in acid concentration and hydrolysis time can affect the size, thermal properties, and crystallinity of the NCC. The algae species used can affect the size of the NCCs obtained. In terms of cellulose yield, NCC yield, and the resulting NCC characteristics, algal biomass NCC could potentially compete with NCC obtained from wood biomass.*

**Keywords :** Algae, Cellulose, Cellulose Nanocrystals, Effect of Hydrolysis Conditions

## DAFTAR ISI

KATA PENGANTAR .....	i
UCAPAN TERIMAKASIH.....	ii
ABSTRAK.....	iii
ABSTRACT.....	iv
DAFTAR TABEL.....	vii
DAFTAR GAMBAR .....	viii
BAB I .....	1
PENDAHULUAN .....	1
1.1    Latar Belakang .....	1
1.2    Rumusan Masalah .....	3
1.3    Tujuan Penelitian.....	4
1.4    Sistematika Penulisan.....	4
BAB II.....	5
TINJAUAN PUSTAKA .....	5
2.1    Alga .....	5
2.2    Selulosa .....	7
2.3    Nanoselulosa .....	8
2.4    Metode Karakterisasi.....	11
2.4.1    Analisis Gugus Fungsi Menggunakan Spektroskopi FTIR ( <i>Fourier Transform Infra-Red</i> ).....	12
2.4.2    Analisis Permukaan Menggunakan SEM ( <i>Scanning Electron Microscope</i> ) .....	13
2.4.3    Analisis Morfologi Menggunakan TEM ( <i>Transmission Electron Microscope</i> ) .....	13
2.4.4    Analisis Kristalinitas Menggunakan XRD ( <i>Transmission Electron Microscope</i> ) .....	14
2.4.5    Analisis Sifat Termal.....	15
BAB III .....	17
METODOLOGI PENELITIAN.....	17
3.1    Model Penelitian.....	17
3.2    Tahapan Penelitian .....	17
3.2.1    Penelusuran Jurnal Rujukan.....	18
3.2.2    Seleksi Jurnal Rujukan.....	18
3.2    Deksripsi Artikel Rujukan Utama.....	19

BAB IV .....	30
HASIL & PEMBAHASAN .....	30
4.1    Kandungan Selulosa Dalam Berbagai Spesies Alga .....	30
4.2    Pengaruh Jenis Asam Terhadap NCC .....	32
4.3    Pengaruh Kondisi Hidrolisis Terhadap NCC .....	35
4.3.1    Pengaruh Konsentrasi Asam Terhadap NCC .....	35
4.3.2    Pengaruh Waktu Hidrolisis Terhadap NCC .....	39
4.4    Pengaruh Sumber Biomassa Alga Terhadap NCC .....	43
4.5    Karakteristik NCC Yang Diperoleh Dari Biomassa Alga.....	45
BAB V.....	48
KESIMPULAN & SARAN .....	48
5.1    Kesimpulan.....	48
5.2    Saran .....	49
DAFTAR PUSTAKA .....	50

## **DAFTAR TABEL**

<b>Tabel 3. 1</b> Jumlah artikel yang ditemukan .....	18
<b>Tabel 3. 2</b> Rincian seleksi tahap pertama pada artikel yang ditemukan.....	18
<b>Tabel 3. 3</b> Seleksi artikel yang dijadikan sebagai jurnal rujukan utama .....	19
<b>Tabel 3. 4</b> Deskripsi artikel rujukan utama .....	20
<b>Tabel 4. 1</b> Kandungan selulosa dalam berbagai spesies alga .....	31
<b>Tabel 4. 2</b> Pengaruh penggunaan jenis asam yang berbeda terhadap sifat termal NCC .....	34
<b>Tabel 4. 3</b> Pengaruh penggunaan jenis asam yang berbeda terhadap morfologi NCC .....	34
<b>Tabel 4. 4</b> Pengaruh variasi konsentrasi asam pada proses hidrolisis terhadap NCC .....	36
<b>Tabel 4. 5</b> Pengaruh variasi waktu hidrolisis terhadap NCC .....	40
<b>Tabel 4. 6</b> Pengaruh variasi sumber biomassa alga terhadap NCC .....	43
<b>Tabel 4. 7</b> Pengaruh variasi sumber biomassa alga terhadap NCC .....	44

## **DAFTAR GAMBAR**

<b>Gambar 2. 1</b> a) makroalga <i>Cladophora glomerata</i> dan b) mikroalga diatom; <i>Coscinodiscus centralis</i> .....	6
<b>Gambar 2. 2</b> Struktur Selulosa.....	7
<b>Gambar 2. 3</b> a) unit rantai selulosa tunggal berulang b) daerah amorf dan kristalin dalam serat selulosa c) hasil pemutusan daerah amorf melalui hidrolisis dengan asam menghasilkan NCC.....	10
<b>Gambar 2. 4</b> Spektrum FTIR alga mentah <i>Gelidium sesquipedale</i> , alga selulosa dan alga nanoselulosa.....	12
<b>Gambar 2. 5</b> SEM selulosa dari alga <i>Cystosphaera jacquinottii</i> .....	13
<b>Gambar 2. 6</b> TEM morfologi NCC dari alga hijau <i>Cladophora sp</i> .....	14
<b>Gambar 2. 7</b> Spektra XRD material NCC dari biomassa alga.....	15
<b>Gambar 2. 8</b> Grafik TGA sampel alga mentah, selulosa alga, dan NCC alga.....	16
<b>Gambar 4. 1</b> Persen perolehan selulosa rata-rata pada kelompok alga yang berbeda .....	32
<b>Gambar 4. 2</b> Mekanisme reaksi hidrolisis asam pada selulosa.....	33
<b>Gambar 4. 3</b> Perbedaan gugus pada permukaan NCC yang dihasilkan dari penggunaan jenis asam yang berbeda .....	33
<b>Gambar 4. 4</b> Grafik pengaruh konsentrasi asam terhadap ukuran partikel NCC	37
<b>Gambar 4. 5</b> Grafik pengaruh konsentrasi asam terhadap sifat termal NCC .....	38
<b>Gambar 4. 6</b> Grafik pengaruh konsentrasi asam terhadap kristalinitas NCC.....	38
<b>Gambar 4. 7</b> Grafik pengaruh waktu hidrolisis terhadap ukuran NCC .....	41
<b>Gambar 4. 8</b> Grafik pengaruh waktu hidrolisis terhadap sifat termal NCC .....	42
<b>Gambar 4. 9</b> Grafik pengaruh waktu hidrolisis terhadap kristalinitas NCC.....	42

## DAFTAR PUSTAKA

- Amini, S., & Susilowati, R. (2010). Biodiesel production from microalgae *Botryococcus braunii*. *Squalen Bulletin of Marine and Fisheries Postharvest and Biotechnology*, 5(1), 23. <https://doi.org/10.15578/squalen.v5i1.43>
- Anwar, B., Bundjali, B., & Arcana, I. M. (2015). Isolation of Cellulose Nanocrystals from Bacterial Cellulose Produced from Pineapple Peel Waste Juice as Culture Medium. *Procedia Chemistry*, 16, 279–284. <https://doi.org/10.1016/j.proche.2015.12.051>
- Barsanti, L., & Gualtieri, P. (2006). *Algae Anatomy, Biochemistry, and Biotechnology*. Boca Raton: CRC Press.
- Beck-Candanedo, S., Roman, M., & Gray, D. G. (2005). Effect of reaction conditions on the properties and behavior of wood cellulose nanocrystal suspensions. *Biomacromolecules*, 6(2), 1048–1054. <https://doi.org/10.1021/bm049300p>
- Bogolitsyn, K. G., Ovchinnikov, D. V., Kaplitsin, P. A., Druzhinina, A. S., Parshina, A. E., Shul'gina, E. V., ... Aleshina, L. A. (2017). Isolation and Structural Characterization of Cellulose from Arctic Brown Algae. *Chemistry of Natural Compounds*, 53(3), 533–537. <https://doi.org/10.1007/s10600-017-2039-7>
- Bruton, T., Lyons, H., Lerat, Y., Stanley, M., & Rasmussen, M. B. (2009). A Review of the Potential of Marine Algae as a Source of Biofuel in Ireland. *Sustainable Energy Ireland Dublin*, 88.
- Bunaciu, A. A., Udrîștioiu, E. gabriela, & Aboul-Enein, H. Y. (2015). X-Ray Diffraction: Instrumentation and Applications. *Critical Reviews in Analytical Chemistry*, 45(4), 289–299. <https://doi.org/10.1080/10408347.2014.949616>
- Chen, Y. W., Lee, H. V., Juan, J. C., & Phang, S. M. (2016). Production of new cellulose nanomaterial from red algae marine biomass *Gelidium elegans*. *Carbohydrate Polymers*, 151, 1210–1219. <https://doi.org/10.1016/j.carbpol.2016.06.083>
- Couret, L., Irle, M., Belloncle, C., & Cathala, B. (2017). Extraction and characterization of cellulose nanocrystals from post-consumer wood fiberboard waste. *Cellulose*, 24(5), 2125–2137. <https://doi.org/10.1007/s10570-017-1252-7>
- de Oliveira, J. P., Bruni, G. P., Fabra, M. J., da Rosa Zavareze, E., López-Rubio, A., & Martínez-Sanz, M. (2019). Development of food packaging bioactive aerogels through the valorization of *Gelidium sesquipedale* seaweed. *Food Hydrocolloids*, 89, 337–350. <https://doi.org/10.1016/j.foodhyd.2018.10.047>
- Doh, H., Dunno, K. D., & Whiteside, W. S. (2020). Preparation of novel seaweed nanocomposite film from brown seaweeds *Laminaria japonica* and *Sargassum natans*. *Food Hydrocolloids*, 105, 105744.
- Doh, H., Lee, M. H., & Whiteside, W. S. (2020). Physicochemical characteristics

- of cellulose nanocrystals isolated from seaweed biomass. *Food Hydrocolloids*, 102. <https://doi.org/10.1016/j.foodhyd.2019.105542>
- Dufresne, A. (2012). *Nanocellulose: From Nature to High Performance Tailored Materials*. Berlin: Walter de Gruyter GmbH.
- El Achaby, M., Kassab, Z., Aboulkas, A., Gaillard, C., & Barakat, A. (2018). Reuse of red algae waste for the production of cellulose nanocrystals and its application in polymer nanocomposites. *International Journal of Biological Macromolecules*, 106, 681–691. <https://doi.org/10.1016/j.ijbiomac.2017.08.067>
- Fengel, D., & Wegner, G. (1989). *Wood : Chemistry, Ultrastructure, Reactions*. Berlin ; New York: Walter de Gruyter.
- Frenot, A., Henriksson, M. W., & Walkenström, P. (2007). Electrospinning of Cellulose-Based Nanofibers. *Journal of Applied Polymer Science*, 103(3), 1473–1482. <https://doi.org/10.1002/app.24912>
- Frone, A. N., Panaitescu, D. M., Donescu, D., Spataru, C. I., Radovici, C., Trusca, R., & Somoghi, R. (2011). Preparation and characterization of PVA composites with cellulose nanofibers obtained by ultrasonication. *Bioresources*, 6(1), 487–512.
- Gao, L., Li, D., Gao, F., Liu, Z., Hou, Y., Chen, S., & Zhang, D. (2015). Hydroxyl radical-aided thermal pretreatment of algal biomass for enhanced biodegradability. *Biotechnology for Biofuels*, 8(1), 1–11. <https://doi.org/10.1186/s13068-015-0372-2>
- García, A., Labidi, J., Belgacem, M. N., & Bras, J. (2017). The nanocellulose biorefinery: woody versus herbaceous agricultural wastes for NCC production. *Cellulose*, 24(2), 693–704. <https://doi.org/10.1007/s10570-016-1144-2>
- Gaveau, D. L. A., Locatelli, B., Salim, M., Husnayaen, H., Manurung, T., Descals, A., ... Sheil, D. (2021). Slowing deforestation in Indonesia follows declining oil palm expansion and lower oil prices. *Nature Portfolio*, 1–17. <https://doi.org/10.21203/rs.3.rs-143515/v1>
- Giri, J., & Adhikari, R. (2013). A Brief review on extraction of nanocellulose and its application. *Bibechna*, 9, 81–87. <https://doi.org/10.3126/bibechna.v9i0.7179>
- Habibi, Y., Lucia, L. A., & Rojas, O. J. (2010). Cellulose nanocrystals: Chemistry, self-assembly, and applications. *Chemical Reviews*, 110(6), 3479–3500. <https://doi.org/10.1021/cr900339w>
- Harmsen, P., Huijgen, W., Bermudez, L., & Bakker, R. (2010). *Literature Review of Physical and Chemical Pretreatment Processes for Lignocellulosic Biomass*. Wageningen UR Food & Biobased Research.

- Hiasa, S., Iwamoto, S., Endo, T., & Edashige, Y. (2014). Isolation of cellulose nanofibrils from mandarin (*Citrus unshiu*) peel waste. *Industrial Crops and Products*, 62, 280–285. <https://doi.org/10.1016/j.indcrop.2014.08.007>
- Isroi, A. C., & Panji, T. (2016). Bioplastic production from oil palm empty fruit bunch. In *International Conference on Biomass 2016 (Bogor, Indonesia, 10-11th October 2016)*.
- Jeong, T. S., Choi, C. H., Lee, J. Y., & Oh, K. K. (2012). Behaviors of glucose decomposition during acid-catalyzed hydrothermal hydrolysis of pretreated *Gelidium amansii*. *Bioresource Technology*, 116, 435–440. <https://doi.org/10.1016/j.biortech.2012.03.104>
- Jmel, M. A., Ben Messaoud, G., Marzouki, M. N., Mathlouthi, M., & Smaali, I. (2016). Physico-chemical characterization and enzymatic functionalization of *Enteromorpha* sp. cellulose. *Carbohydrate Polymers*, 135, 274–279. <https://doi.org/10.1016/j.carbpol.2015.08.048>
- Kaech, A. (2013). *An introduction to electron microscopy instrumentation, imaging and preparation*. Center for Microscopy and Image Analysis, University of Zurich.
- Kalashnikova, I., Bizot, H., Bertонcini, P., Cathala, B., & Capron, I. (2013). Cellulosic nanorods of various aspect ratios for oil in water Pickering emulsions. *Soft Matter*, 9(3), 952–959. <https://doi.org/10.1039/c2sm26472b>
- Kargarzadeh, H., Ahmad, I., Abdullah, I., Dufresne, A., Zainudin, S. Y., & Sheltami, R. M. (2012). Effects of hydrolysis conditions on the morphology, crystallinity, and thermal stability of cellulose nanocrystals extracted from kenaf bast fibers. *Cellulose*, 19(3), 855–866. <https://doi.org/10.1007/s10570-012-9684-6>
- Kassab, Z., Ben youcef, H., Hannache, H., & El Achaby, M. (2019). Isolation of cellulose nanocrystals from various lignocellulosic materials: Physico-chemical characterization and Application in Polymer Composites Development. *Materials Today: Proceedings*, 13, 964–973. <https://doi.org/10.1016/j.matpr.2019.04.061>
- Kazharska, M., Ding, Y., Arif, M., Jiang, F., Cong, Y., Wang, H., ... Liu, C. (2019). Cellulose nanocrystals derived from *Enteromorpha prolifera* and their use in developing bionanocomposite films with water-soluble polysaccharides extracted from *E. prolifera*. *International Journal of Biological Macromolecules*, 134, 390–396. <https://doi.org/10.1016/j.ijbiomac.2019.05.058>
- Kementerian Kelautan dan Perikanan Indonesia, (2015). *Statistik Perikanan Budidaya Indonesia menurut Provinsi*, Direktorat Jenderal Perikanan Budidaya, Jakarta.
- Kim, S., & Chojnacka, K. (2015). *Marine Algae Extracts Processes, Products, and Applications*. Weinheim: Wiley-VCH Verlag GmbH & Co.
- Ko, S. W., Lee, J. Y., Aguilar, L. E., Oh, Y. M., Park, C. H., & Kim, C. S. (2018).

- Fabrication of a Micro/Nano-Net Membrane Using Cellulose Nanocrystals Derived from Seaweed. *Journal of Nanoscience and Nanotechnology*, 19(4), 2232–2235. <https://doi.org/10.1166/jnn.2019.15989>
- Ko, S. W., Soriano, J. P. E., Rajan Unnithan, A., Lee, J. Y., Park, C. H., & Kim, C. S. (2018). Development of bioactive cellulose nanocrystals derived from dominant cellulose polymorphs I and II from Capsosiphon Fulvescens for biomedical applications. *International Journal of Biological Macromolecules*, 110, 531–539. <https://doi.org/10.1016/j.ijbiomac.2017.11.047>
- Kumar, A., Negi, Y. S., Choudhary, V., & Bhardwaj, N. K. (2014). Characterization of Cellulose Nanocrystals Produced by Acid-Hydrolysis from Sugarcane Bagasse as Agro-Waste. *Journal of Materials Physics and Chemistry*, 2(1), 1–8. <https://doi.org/10.12691/jmpc-2-1-1>
- Liu, Z., Li, X., Xie, W., & Deng, H. (2017). Extraction, isolation and characterization of nanocrystalline cellulose from industrial kelp (*Laminaria japonica*) waste. *Carbohydrate Polymers*, 173, 353–359. <https://doi.org/10.1016/j.carbpol.2017.05.079>
- Ludueña, L., Fasce, D., Alvarez, V. A., & Marcelo, S. P. (2011). Nanocellulose from rice husk following alkaline treatment to remove silica. 6, 1440–1453.
- Martínez-Sanz, M., Cebrián-Lloret, V., Mazarro-Ruiz, J., & López-Rubio, A. (2020). Improved performance of less purified cellulosic films obtained from agar waste biomass. *Carbohydrate Polymers*, 233(January), 115887. <https://doi.org/10.1016/j.carbpol.2020.115887>
- Martínez-sanz, M., Lopez-rubio, A., & Lagaron, J. M. (2011). Optimization of the nanofabrication by acid hydrolysis of bacterial cellulose nanowhiskers. *Carbohydrate Polymers Journal*, 85(1), 228–236. <https://doi.org/10.1016/j.carbpol.2011.02.021>
- Moon, R. J., Martini, A., Nairn, J., Simonsen, J., & Youngblood, J. (2011). Cellulose nanomaterials review: Structure, properties and nanocomposites. In *Chemical Society Reviews* (Vol. 40). <https://doi.org/10.1039/c0cs00108b>
- Ng, H. M., Saidi, N. M., Omar, F. S., Ramesh, K., Ramesh, S., & Bashir, S. (2018). Thermogravimetric Analysis of Polymers. *Encyclopedia of Polymer Science and Technology*, (13), 1–29. <https://doi.org/10.1002/0471440264.pst667>
- Osorio-madrazo, A., Eder, M., Rueggeberg, M., Pandey, J. K., Harrington, M. J., Nishiyama, Y., ... Rochas, C. (2012). Reorientation of Cellulose Nanowhiskers in Agarose Hydrogels under Tensile Loading. *Biomacromolecules*, 13(3), 850–856. <https://doi.org/10.1021/bm201764y>
- Paniz, O. G., Pereira, C. M. P., Pacheco, B. S., Wolke, S. I., Maron, G. K., Mansilla, A., ... Carreño, N. L. V. (2020). Cellulosic material obtained from Antarctic algae biomass. *Cellulose*, 27(1), 113–126. <https://doi.org/10.1007/s10570-019-02794-2>

- Pavia, D. L., Lampman, G. M., & Kriz, G. S. (2001). *Introduction to Spectroscopy Third Edition*. Washington: Thomson Learning Inc.
- Pirani, S., & Hashaikeh, R. (2013). Nanocrystalline cellulose extraction process and utilization of the byproduct for biofuels production. *Carbohydrate Polymers*, 93(1), 357–363. <https://doi.org/10.1016/j.carbpol.2012.06.063>
- Purwanto, A., Asbari, M., Santoso, P. B., Wijayanti, L. M., Hyun, C. C., & Pramono, R. (2020). Effect of Application ISO 38200:2018 Chain of Wood Products Custody toward Paper Company Competitiveness in Borneo Island Indonesia. *International Journal of Science and Management Studies (IJSMS)*, 28–35.
- Saha, B. C., Jordan, D. B., & Bothast, R. J. (2009). Enzymes, Industrial (overview). In *Encyclopedia of Microbiology* (pp. 281–294). <https://doi.org/10.1016/B978-012373944-5.00146-2>
- Saritha, S., Nair, S. M., & Kumar, N. C. (2013). Nano-Ordered Cellulose Containing I $\alpha$  Crystalline Domains Derived from the Algae Chaetomorpha antennina. *BioNanoScience*, 3(4), 423–427. <https://doi.org/10.1007/s12668-013-0110-9>
- Sebeia, N., Jabli, M., Ghith, A., Elghoul, Y., & M Alminderej, F. (2019). Production of cellulose from Aegagropila Linnaei macro-algae: Chemical modification, characterization and application for the bio-sorption of cationic and anionic dyes from water. *International Journal of Biological Macromolecules*, 135, 152–162. <https://doi.org/10.1016/j.ijbiomac.2019.05.128>
- Segal, L., Creely, J. J., Martin, A. E., & Conrad, C. M. (1959). An Empirical Method for Estimating the Degree of Crystallinity of Native Cellulose Using the X-Ray Diffractometer. *Textile Research Journal*, 29(10), 786–794. <https://doi.org/10.1177/004051755902901003>
- Shanmugarajah, B., Loo, P., Mei, I., Chew, L., Yaw, S., & Tan, K. W. (2015). Isolation of NanoCrystalline Cellulose ( NCC ) from Palm Oil Empty Fruit Bunch ( EFB ): Preliminary Result on FTIR and DLS Analysis. 45, 1705–1710. <https://doi.org/10.3303/CET1545285>
- Shibata, M., & Osman, A. H. (1988). Feeding Value of Oil Palm byproduct 1. Nutrient Intake and Physiological Responses of Kedah Kelantan Cattle. *Jarq. Vol. 22 (1)*: 77-84.
- Singh, S., Gaikwad, K. K., Park, S. Il, & Lee, Y. S. (2017). Microwave-assisted step reduced extraction of seaweed (*Gelidiella aceroso*) cellulose nanocrystals. *International Journal of Biological Macromolecules*, 99, 506–510. <https://doi.org/10.1016/j.ijbiomac.2017.03.004>
- Skoog, D. A., Holler, F. J., & Crouch, S. R. (2018). *Principles of Instrumental Analysis Seventh Edition*. Boston: Cengage Learning.

- Spiridon I, Darie-Nita RN, Hiruc GE et al (2016) New opportunities to valorize biomass wastes into green materials. *J Clean Prod* 133:235–242. <https://doi.org/10.1016/j.jclepro.2016.05.143>
- Sucaldito, M. R., & Camacho, D. H. (2017). Characteristics of unique HBr-hydrolyzed cellulose nanocrystals from freshwater green algae (*Cladophora rupestris*) and its reinforcement in starch-based film. *Carbohydrate Polymers*, 169, 315–323. <https://doi.org/10.1016/j.carbpol.2017.04.031>
- Sun, J., Sun, R., Sun, X., & Su, Y. (2004). Fractional and physico-chemical characterization of hemicelluloses from ultrasonic irradiated sugarcane bagasse. *Carbohydrate Research*, 339(2), 291–300. <https://doi.org/10.1016/j.carres.2003.10.027>
- Wagner, L. (2007). Biodiesel from Algae oil. *Biological Sciences*, 21(3), 135–143.
- Xiang, Z., Gao, W., Chen, L., Lan, W., Zhu, J. Y., & Runge, T. (2016). A comparison of cellulose nanofibrils produced from *Cladophora glomerata* algae and bleached eucalyptus pulp. *Cellulose*, 23(1), 493–503. <https://doi.org/10.1007/s10570-015-0840-7>
- Xing, L., Hu, C., Zhang, W., Guan, L., & Gu, J. (2020). Transition of cellulose supramolecular structure during concentrated acid treatment and its implication for cellulose nanocrystal yield. In *Carbohydrate Polymers* (Vol. 229). <https://doi.org/10.1016/j.carbpol.2019.115539>
- Zhang, Y., Cheng, Q., Chang, C., & Zhang, L. (2018). Phase transition identification of cellulose nanocrystal suspensions derived from various raw materials. *Journal of Applied Polymer Science*, 135(24), 2–9. <https://doi.org/10.1002/app.45702>
- Zhao, G., Du, J., Chen, W., Pan, M., & Chen, D. (2019). Preparation and thermostability of cellulose nanocrystals and nanofibrils from two sources of biomass: rice straw and poplar wood. *Cellulose*, 26(16), 8625–8643. <https://doi.org/10.1007/s10570-019-02683-8>