

**PENGEMBANGAN FILM BIOPLASTIK BERBASIS *POLYBLEND*  
ASAM HIALURONAT DAN HIDROKSIETIL SELULOSA**

**SKRIPSI**

Diajukan untuk memenuhi salah satu syarat memperoleh gelar Sarjana  
Sains Program Studi Kimia



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## PERNYATAAN KEASLIAN SKRIPSI

Dengan ini saya menyatakan bahwa skripsi dengan judul “**Pengembangan Film Bioplastik Berbasis *Polyblend* Asam Hialuronat Dan Hidroksietil Selulosa**” beserta seluruh isinya adalah benar-benar karya saya sendiri. Saya tidak melakukan pengutipan atau penjiplakan dengan cara-cara yang tidak sesuai dengan etika keilmuan yang berlaku dalam masyarakat keilmuan. Atas pernyataan ini, saya siap menerima risiko atau sanksi apabila kemudian hari ditemukan adanya pelanggaran etika keilmuan atau ada klaim dari pihak lain terhadap keaslian karya saya.

Bandung, 12 September 2024



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## UCAPAN TERIMA KASIH

Segala puji bagi Allah SWT yang telah memberikan Rahmat dan karunia-Nya sehingga penulis dapat menyelesaikan skripsi yang berjudul “Pengembangan Film Bioplastik Berbasis *Polyblend* Asam Hialuronat Dan Hidroksietil Selulosa” dengan baik. Hal ini terwujud sebab adanya dukungan dalam penyelesaian skripsi ini, baik berupa motivasi, ucapan semangat, maupun doa yang berasal dari berbagai pihak selama penelitian dan penyusunan skripsi ini. Oleh karena itu, penulis ingin menyampaikan rasa hormat dan ucapan terima kasih dengan segala kerendahan hati kepada:

1. Kedua orang tua tercinta, Ayah Heryana dan Mamah Nurmalia, serta Nenek Sumiyati yang selalu memberikan doa dan semangat, serta segala pengorbanan lainnya yang tidak dapat terbalaskan oleh apapun untuk penulis.
2. Kakak dan adik penulis, Muhammad Islam Illiyyin Putra, A.Md.T., dan Khubaib Illiyyin Putra serta keluarga besar yang selalu memberikan semangat kepada penulis agar dapat menyelesaikan studi tepat waktu.
3. Bapak Dr. H. Budiman Anwar, M.Si. selaku Dosen Pembimbing I yang telah memberikan kesempatan untuk bergabung dalam “*Research Group Biopolymer 2024*”, bersedia meluangkan waktu untuk membimbing penulis selama penelitian, serta memberikan kritik, saran, dan motivasi dalam menyelesaikan skripsi, dan selalu sabar dalam menghadapi penulis.
4. Ibu Dr. Galuh Yuliani, M.Si., Ph.D selaku pembimbing II yang telah memberi saran, kritik, masukan, dan motivasi selama penulis melakukan penelitian skripsi.
5. Ibu Fitri Khoerunnisa, Ph.D. selaku Ketua Program Studi Kimia UPI serta Bapak Dr. Hendrawan, M.Si. selaku Pembimbing Akademik yang telah membimbing dan membantu menyelesaikan masalah terkait hal-hal akademik.
6. Bapak dan Ibu Dosen Prodi Kimia yang telah membimbing dan memberikan ilmu selama empat tahun penulis menempuh pendidikan, sehingga penulis dapat menyelesaikan penelitian skripsi ini.

7. Rekan tim penelitian biopolimer, Valensia, Mutiara Erdiana Putri, dan Amanda Nurhaliza yang selalu berbagi ilmu dan saling membantu selama kegiatan penelitian.
8. Rekan-rekan KP RANS, Rahmadanti Widya Wardani, Rosa Oktaviani, Salma Muti Hafizha, Shafira Azzahra Maharani, dan Nazmah Sefriani Dewi yang telah menemani, dan membantu penulis selama berkuliah di Bandung.
9. Rekan-rekan kelas D 2020 dan KBK Kimia Material 2020 dan yang telah membantu penulis selama perkuliahan.
10. Rekan-rekan yang telah bersama sejak menempuh pendidikan dasar hingga saat ini, Tazkia Nazla Hudzaifa, Choirunnisa Fitri Fadilah, Shabila Maha Dewi, dan Zahida Khansa Furaifisha, serta rekan lainnya yang selalu mengiringi penulis disetiap jenjang akademik, memberikan doa, support, dan percaya bahwa penulis bisa menyelesaikan skripsi ini.
11. Seluruh pihak yang tidak dapat disebutkan satu persatu yang telah membantu penulis dalam menyelesaikan penelitian skripsi ini.

Akhir kata penulis berhadap semoga Allah SWT membalas segala kebaikan semua pihak dan semoga laporan ini dapat bermanfaat bagi pembacanya.

## ABSTRAK

Plastik berbasis petrokimia menyebabkan penumpukan limbah yang sulit terurai di alam. Pada penelitian ini dikembangkan suatu film bioplastik berbasis polisakarida Asam Hialuronat (HA) dan Hidroksietil Selulosa (HEC). Pengaruh penggabungan HEC ke dalam HA dengan berbagai komposisi terhadap struktur dan sifat campurannya diselidiki. Analisis FTIR menunjukkan bahwa penggabungan HEC menurunkan ikatan hidrogen antarmolekul yang terjadi. Analisis XRD menunjukkan adanya peningkatan kristalinitas bioplastik seiring bertambahnya komposisi HEC. Penambahan HEC menyebabkan sifat mekanik menjadi turun, tetapi masih dalam jangkauan sifat mekanik plastik konvensional. Sifat mekanik HA:HEC 1:3 memiliki kekuatan tarik  $55,53 \pm 7,9$  MPa; elongasi  $42,17 \pm 8,6\%$ ; dan modulus young  $6,85 \pm 1,7$  MPa. Sifat penghalang terhadap uap air tidak menunjukkan perubahan yang signifikan. Analisis UV-Vis menunjukkan bahwa penambahan HEC menurunkan transparansi film bioplastik. Selanjutnya bioplastik ini dapat digunakan sebagai plastik kemasan dan berbagai aplikasi lainnya.

**Kata kunci:** bioplastik; polyblend; polisakarida; plastik ramah lingkungan; campuran HA/HEC.

## ABSTRACT

Petrochemical-based plastics cause the accumulation of waste that is difficult to decompose in nature. In this study, a bioplastic film based on the polysaccharides Hyaluronic Acid (HA) and Hydroxyethyl Cellulose (HEC) was developed. The effect of incorporating HEC into HA with various compositions on the structure and properties of the blends was investigated. FTIR analysis showed that incorporation of HEC decreased the intermolecular hydrogen bonding that occurred. XRD analysis showed an increase in the crystallinity of the bioplastic as the HEC composition increased. The addition of HEC caused the mechanical properties to decrease, but still within the range of mechanical properties of conventional plastics. The mechanical properties of HA:HEC 1:3 had a tensile strength of  $55.53 \pm 7.9$  MPa; elongation of  $42.17 \pm 8.6\%$ ; and young modulus of  $6.85 \pm 1.7$  MPa. The barrier properties against water vapour showed no significant change. UV-Vis analysis showed that the addition of HEC decreased the transparency of the bioplastic film. Furthermore, this bioplastic can be used as plastic packaging and various other applications.

**Keywords:** bioplastic; polyblend; polysaccharide; eco-friendly plastic; HA/HEC blend

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## KATA PENGANTAR

Puji syukur kehadiran Allah SWT yang telah memberikan rahmat dan karunia-Nya, sehingga penulis dapat menyelesaikan skripsi ini dengan judul “Pengembangan Film Bioplastik Berbasis *Polyblend* Asam Hialuronat Dan Hidroksietil Selulosa”. Skripsi ini merupakan salah satu syarat untuk memperoleh gelar Sarjana di Program Studi Kimia, Fakultas Pendidikan Matematika dan Ilmu Pengetahuan Alam, Universitas Pendidikan Indonesia.

Penulis menyadari bahwa skripsi ini tidak akan terwujud tanpa bantuan, dukungan, dan bimbingan dari berbagai pihak. Oleh karena itu, pada kesempatan ini, penulis ingin mengucapkan terima kasih yang sebesar-besarnya kepada:

1. Dosen pembimbing, yang telah memberikan bimbingan, arahan, serta motivasi yang sangat berarti selama proses penyusunan skripsi ini. Tanpa bimbingan dan dukungan beliau, penulis tidak dapat menyelesaikan penelitian ini dengan baik.
2. Dosen Penguji, yang telah memberikan masukan dan saran yang konstruktif dalam proses ujian skripsi, sehingga penulis dapat memperbaiki dan menyempurnakan karya ini.

Penulis juga ingin mengucapkan terima kasih kepada semua pihak yang telah membantu dan memberikan kontribusi dalam penelitian ini, baik yang disebutkan maupun tidak disebutkan satu per satu. Semoga skripsi ini dapat memberikan manfaat dan kontribusi positif, khususnya dalam bidang ilmu pengetahuan dan teknologi serta bagi pembaca pada umumnya.

Akhir kata, penulis menyadari bahwa skripsi ini masih jauh dari sempurna. Oleh karena itu, kritik dan saran yang membangun sangat diharapkan demi perbaikan di masa yang akan datang.

Bandung, 12 September 2024

Penulis



Nusaibah Illiyyin

Putri

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