

**SINTESIS, KARAKTERISASI DAN UJI KINERJA *MIXED MATRIX*
MEMBRANES PVDF/MIL-101(Cr)/GO UNTUK PEMISAHAN GAS CO₂**

SKRIPSI

diajukan untuk memenuhi salah satu syarat memperoleh gelar Sarjana Sains
Program Studi Kimia



disusun oleh
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**PROGRAM STUDI KIMIA
FAKULTAS PENDIDIKAN MATEMATIKA DAN
ILMU PENGETAHUAN ALAM
UNIVERSITAS PENDIDIKAN INDONESIA
2024**

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Sains pada Program Studi Kimia
Fakultas Pendidikan Matematika dan Ilmu Pengetahuan Alam

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Januari 2024

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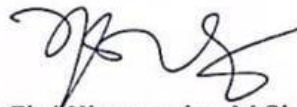
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MEMBRANES PVDF/MIL-101(Cr)/GO UNTUK PEMISAHAN GAS CO₂

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PERNYATAAN

Dengan ini saya menyatakan bahwa skripsi dengan judul “**Sintesis, Karakterisasi dan Uji Kinerja *Mixed Matrix Membranes* PVDF/MIL-101(Cr)/GO Untuk Pemisahan Gas CO₂**” ini beserta seluruh isinya adalah benar-benar karya saya sendiri. Saya tidak melakukan penjiplakan atau pengutipan dengan cara-cara yang tidak sesuai dengan etika ilmu yang berlaku dalam masyarakat keilmuan. Atas pernyataan ini, saya siap menanggung risiko/sanksi apabila di kemudian hari ditemukan adanya pelanggaran etika keilmuan atau ada klaim dari pihak lain terhadap keaslian karya saya ini.

Bandung, 25 Agustus 2024

Yang membuat persetujuan



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KATA PENGANTAR

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Penulis berharap tesis ini dapat meningkatkan wawasan dan kontribusi bagi penulis sendiri, pembaca, dan peneliti selanjutnya dalam bidang kimia. Penulis menyadari bahwa masih terdapat kekurangan pada tesis ini. Oleh karena itu, kritik dan saran yang bersifat membangun dari berbagai pihak selalu diharapkan untuk perbaikan dan penyempurnaannya.

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ABSTRAK

Kadar CO₂ pada atmosfer meningkat dalam beberapa tahun terakhir dan mengakibatkan kenaikan suhu permukaan bumi. Peningkatan emisi CO₂ dalam jumlah besar dapat menjadi ancaman bagi keberlangsungan makhluk hidup di bumi, seperti perubahan iklim, pelelehan es di kutub, dan bencana alam. Teknologi membran pemisahan gas dapat menjadi solusi dan inovasi terbaru untuk mengurangi emisi CO₂ yang efektif karena luas permukaan yang tinggi, desain yang ringkas, kemudahan fabrikasi dan perawatan, dan efektivitas biaya. Teknologi membran pemisahan gas dapat menjadi solusi dan inovasi terbaru untuk mengurangi emisi CO₂. Penelitian ini bertujuan untuk mengetahui kondisi optimum sintesis, karakteristik dan kinerja membran matriks campuran berbasis PVDF/MIL-101(Cr)/Graphene Oksida. Sintesis membran dilakukan melalui metode *casting* pada pelat kaca dan inversi fasa *Non-Solvent Induced Phase Separation* (NIPs) dengan komposisi optimum PVDF 15% : MIL-101(Cr) 0,2% : GO 0,1%. Hasil sintesis kemudian dikarakterisasi melalui FTIR, SEM-EDX, uji hidrofilitas, uji porositas, *tensile strength*, *point of zero charge* (PZC) dan pengukuran ketebalan membran. Uji kinerja dilakukan dengan mengukur permeabilitas CO₂ serta selektivitasnya terhadap CO₂/N₂ dan CO₂/CH₄. Hasil penelitian menunjukkan bahwa MMMs memiliki ketebalan 0,075 mm dengan penampakan fisik membran berwarna putih menjadi abu-abu seiring dengan penambahan konsentrasi GO. Keberhasilan penyisipan MIL-101(Cr) dan GO pada matriks PVDF ditunjukkan dengan pergeseran pada puncak serapan dan munculnya interaksi khas pada spektra FTIR untuk vibrasi Cr-O, C=O dan O-H. Selain itu, penambahan filler MIL-101(Cr)/GO juga meningkatkan hidrofilitas (penurunan nilai sudut kontak dari 88° hingga 83°), persen porositas (37% hingga 51%), *tensile strength* (7,0 MPa menjadi 8,6 MPa), *point of zero charge* (pH 7,78 menjadi pH 8,16) dan ukuran pori rata-rata *cross-section* (1,447 μm menjadi 2,118 μm) serta *surface-area* (0,105 μm menjadi 0,217 μm). Uji kinerja menunjukkan bahwa permeabilitas CO₂ dan selektivitas MMMs terhadap CO₂/CH₄ dan CO₂/N₂ adalah 892,8 GPU (umpan *single gas*); 1,33; dan 1,77, secara berturut-turut. Lebih lanjut, permeabilitas dan selektivitas MMMs terhadap CO₂ dan CO₂/CH₄ adalah 745 GPU (umpan *mixture gases*) dan 1,05.

Kata kunci: *Mixed Matrix Membranes*, PVDF/MIL-101(Cr)/GO, karakteristik, permeabilitas, pemisahan CO₂/CH₄

Putri Amalia Zahrai, 2024

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Abstract

CO₂ levels in the atmosphere have increased in recent years and resulted in an increase in the Earth's surface temperature. Large increases in CO₂ emissions can pose a threat to the survival of living things on earth, such as climate change, polar ice melting, and natural disasters. Gas separation membrane technology can be a renewable solution and innovation to reduce CO₂ emissions effectively due to its high surface area, compact design, ease of fabrication and maintenance, and cost-effectiveness. Gas separation membrane technology can be a renewable solution and innovation to reduce CO₂ emissions. This study aims to determine the optimum conditions of synthesis, characteristics and performance of PVDF/MIL-101(Cr)/Graphene Oxide-based mixed matrix membranes. Membrane synthesis was carried out through casting method on glass plate and Non-Solvent Induced Phase Separation (NIPS) phase inversion with optimum composition of PVDF 15%: MIL-101(Cr) 0.2%: Graphene Oxide 0.1%. The synthesis results were then characterized through FTIR, SEM-EDX, hydrophilicity test, porosity test, tensile strength, point of zero charge (PZC) and membrane thickness measurement. Performance tests were conducted by measuring CO₂ permeability and selectivity to CO₂/N₂ and CO₂/CH₄. The results showed that MMMs had a thickness of 0.075 mm with the physical appearance of the membrane being white to gray along with the addition of GO concentration. The successful insertion of MIL-101(Cr) and GO in the PVDF matrix is indicated by the shift in absorption peaks and the appearance of typical interactions in the FTIR spectra for Cr-O, C=O and O-H vibrations. In addition, the addition of MIL-101(Cr)/GO filler also increased the hydrophilicity (decreased contact angle value from 88° to 83°), porosity percent (37% to 51%), tensile strength (7.0 MPa to 8.6 MPa), point of zero charge (pH 7.78 to 8.16) and average pore size cross-section (1.447 μm to 2.118 μm) and surface-area (0.105 μm to 0.217 μm). Performance tests showed that the CO₂ permeability and selectivity of MMMs to CO₂/CH₄, and CO₂/N₂ were 892.8 GPU (single gas feed); 1.33; and 1.77, respectively. Furthermore, the permeability and selectivity of MMMs to CO₂ and CO₂/CH₄ are 745 GPU (mixed gases feed) and 1.05, respectively.

Keywords: Mixed Matrix Membranes, PVDF/MIL-101(Cr)/GO, characteristics, permeability, CO₂/CH₄ separation

DAFTAR ISI

LEMBAR PENGESAHAN SKRIPSI	iii
PERNYATAAN.....	iv
KATA PENGANTAR	v
UCAPAN TERIMA KASIH.....	vi
ABSTRAK	viii
DAFTAR ISI.....	x
DAFTAR GAMBAR	xii
DAFTAR TABEL.....	xiv
BAB I PENDAHULUAN	1
1.1. Latar Belakang	1
1.2. Rumusan Masalah	4
1.3. Tujuan Penelitian.....	4
1.4. Manfaat Penelitian.....	5
1.5. Sistematika Penulisan Skripsi	5
BAB II KAJIAN PUSTAKA	6
2.1 Teknologi Pemisahan Berbasis Membran.....	6
2.2 Material Penyusun Membran	19
2.3 Karakterisasi Membran	24
2.3.2. <i>Scanning Electron Microscope (SEM) dan Energy Dispersive X-Ray</i> (EDX)	26
2.4. Kinerja Membran Pemisahan Gas	35
BAB III METODOLOGI PENELITIAN.....	38
3.1. Waktu dan Lokasi Penelitian	38

3.2.	Alat dan Bahan.....	38
3.3.	Tahap Penelitian	38
3.4.	Prosedur Penelitian	39
BAB IV TEMUAN DAN PEMBAHASAN		46
4.1.	Hasil Sintesis Membran PVDF/MIL-101Cr/GO.....	46
4.2.	Karakterisasi MMMs PVDF/MIL-101Cr/GO.....	47
4.2.1.	Interaksi Kimia Antar Prekursor Membran	47
4.2.2.	Morfologi Membran	51
4.2.3.	Hidrofilisitas Membran.....	56
4.2.4.	Porositas Membran	58
4.2.5.	Sifat Mekanik Membran	60
4.2.6.	<i>Point of Zero Charge (PZC)</i>	64
4.3.	Kinerja MMMs PVDF/MIL-101Cr/GO	65
4.3.1.	Permeasi CO ₂ , Selektivitas CO ₂ /CH ₄ dan Selektivitas CO ₂ /N ₂ pada Umpan Gas Tunggal	65
4.3.2.	Permeasi CO ₂ dan Selektivitas CO ₂ /CH ₄ pada Umpan Gas Campuran.....	69
BAB V SIMPULAN DAN IMPLIKASI		73
5.1.	Kesimpulan.....	73
5.2.	Saran	73
DAFTAR PUSTAKA		75
LAMPIRAN.....		88

DAFTAR GAMBAR

Gambar 2.1 Skema pemisahan teknologi membran (Elhenawy et al., 2020).....	6
Gambar 2.2 Klasifikasi Membran	7
Gambar 2.3 Representasi Mixed Matrix Membranes (Liu et al., 2023).....	10
Gambar 2.4 Struktur membran non-pori (Asad et al., 2019).....	11
Gambar 2.5 Mekanisme transport <i>solution-diffusion</i> pada membran non-pori (Castro-Muñoz, 2022).....	12
Gambar 2.6 Struktur membran berpori (Asad et al., 2019).....	13
Gambar 2.7 Skema pemisahan membran (a) Pemisahan molekuler, (b) Difusi Knudsen, dan (c) Kondensasi kapiler (Li et al., 2018).....	13
Gambar 2.8 Mekanisme sintesis membran metode NIPS (Manholi et al., 2022)	17
Gambar 2.9 Struktur PVDF (Ye et al., 2019).....	20
Gambar 2.10 Fasa PVDF (Chakhchaoui et al., 2019)	20
Gambar 2.11 Struktur MIL-101(Cr) segienam (Jouyandeh et al., 2020)	22
Gambar 2.12 Struktur graphene oksida (Cahyana et al., 2019).....	23
Gambar 2.13 Skema mode vibrasi molekul (Guerrero-Pérez & Patience, 2020)	25
Gambar 2.14 Prinsip kerja Spektroskopi Fourier Transform Infrared FTIR (Fahelbom et al., 2022)	26
Gambar 2.15 Prinsip kerja SEM (Jaya, 2020)	28
Gambar 2.16 Prinsip kerja EDX (Ali et al., 2023)	29
Gambar 2.17 Hubungan nilai WCA dengan sifat hidrofilitas (Song & Fan, 2021)	31
Gambar 2.18 Skema metode <i>sessile drop</i> (Li et al., 2019).....	31
Gambar 2.19 Kurva strain terhadap stress (Alsayed, 2021).....	33
Gambar 2.20 Skema tes pemisahan gas (Dong et al., 2022)	35
Gambar 3.1 Diagram alir penelitian	39
Gambar 3.2 Prosedur penelitian	40
Gambar 4.1 Fotograf MMMs	46
Gambar 4.2 Interaksi antar prekursor membran PVDF/MIL-101(Cr)/GO	48
Gambar 4.3 Prediksi interaksi MMMs PVDF/MIL-101(Cr)/GO.....	51

Gambar 4.4 Gambar SEM pada bagian cross-section MMMs.....	53
Gambar 4.5 Gambar SEM pada bagian <i>surface area</i> MMMs.....	55
Gambar 4.6 Nilai WCA membran PVDF murni dan setelah penyisipan MIL-101(Cr)/GO	57
Gambar 4.7 Porositas MMMs PVDF/MIL-101Cr/GO	60
Gambar 4.8 Kurva regangan-tegangan MMMs berbasis PVDF/MIL-101(Cr)/GO	61
Gambar 4.9 Sifat mekanik MMMs.....	62
Gambar 4.10 PZC membran PVDF sebelum penyisipan MIL-101(Cr)/GO.....	65
Gambar 4.11 Perbandingan permeasi gas CO ₂ , N ₂ , dan CH ₄	68
Gambar 4.12 Selektivitas CO ₂ /CH ₄ dan selektivitas CO ₂ /N ₂ pada umpan gas tunggal.....	69
Gambar 4.13 Permeabilitas CO ₂ dan selektivitas CO ₂ /CH ₄ pada umpan gas campuran.....	71

DAFTAR TABEL

Tabel 2.1 Perbandingan sifat antara membran organik, membran anorganik dan MMMs	10
Tabel 2.2 Perbandingan jenis metode inversi fasa	18
Tabel 3.1 Komposisi prekursor MMM.....	41
Tabel 4.1 Warna dan ketebalan membran PVDF/MIL-101Cr/GO	47
Tabel 4.2 Puncak serapan spektra MMMs PVDF/MIL-101Cr/GO	50
Tabel 4.3 Ketebalan lapisan selektif (lapisan padat) pada MMMs	52
Tabel 4.4 Ukuran pori rata-rata MMMs	54
Tabel 4.5 Komposisi persentase elemen pada matriks membran PVDF sebelum dan sesudah penyisipan filler	55
Tabel 4.6 Karakteristik uji tarik pada MMMs.....	64
Tabel 4.7 Permeasi masing-masing gas CO ₂ , N ₂ dan CH ₄ pada MMMs	68
Tabel 4.8 Perbandingan permeasi CO ₂ pada gas tunggal dan gas campuran pada MMMs	72

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Putri Amalia Zahrai, 2024

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