

**PENGARUH KONSENTRASI KITOSAN TERHADAP KARAKTERISTIK
DAN KINERJA MEMBRAN KOMPOSIT PES/MWCNT**

SKRIPSI

Diajukan untuk memenuhi salah satu syarat memperoleh gelar
Sarjana Sains Program Studi Kimia



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HALAMAN PENGESAHAN

**PENGARUH KITOSAN TERHADAP KARAKTERISTIK DAN KINERJA
*MIXED MATRIX MEMBRANE PES/MWCNT***

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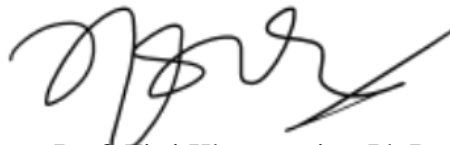
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ABSTRAK

Teknologi pemurnian air menggunakan membran ultrafiltrasi merupakan salah satu solusi untuk mengatasi permasalahan air bersih. Penelitian ini bertujuan untuk mengetahui pengaruh penambahan kitosan terhadap karakteristik dan kinerja membran komposit PES/MWCNT. Membran PES/MWCNT disintesis melalui metode inversi fasa dengan komposisi optimum PES (15 g) dan MWCNT (1 mg) dalam pelarut dimetilasetamida (DMAc). Campuran larutan MWCNT dan CS (konsentrasi 0.1%, 0.25%, dan 0.5%) ditambahkan pada membran PES melalui metode *in-situ solution mixing*. Membran dikarakterisasi dengan spektroskopi *Fourier Transform Infrared* (FTIR), *X-ray Diffraction* (XRD), hidrofilitas, dan porositas. Kinerja membran ditentukan melalui uji permeabilitas, rejeksi, serta *molecular weight cut off* (MWCO) menggunakan model crossflow. Hasil penelitian menunjukkan bahwa interaksi antara PES, MWCNT, dan CS berlangsung melalui metode *in-situ solution mixing* diindikasikan dengan adanya pergeseran pada serapan khas spektrum FTIR S=O dari 1107 cm^{-1} menjadi 1113 cm^{-1} C=C dari 1479 cm^{-1} menjadi 1491 cm^{-1} , C=O dari 1574 cm^{-1} menjadi 1580 cm^{-1} , C-O dari 1237 cm^{-1} menjadi 1243 cm^{-1} , O=C=O dari 2362 cm^{-1} menjadi 2364 cm^{-1} , dan serapan N-H dari 3415 cm^{-1} menjadi 3428 cm^{-1} . Difraktogram sinar-X menunjukkan bahwa penambahan CS mengakibatkan peningkatan intensitas dan pergeseran puncak pada 2θ $18,04^\circ$, $52,50^\circ$, dan $9,93^\circ$, serta meningkatnya ukuran kristal dari $1,037\text{ nm}$ (P) menjadi $1,677\text{ nm}$ (PCC-3) dan kristalinitas membran dari $56,32\%$ (P) menjadi $78,71\%$ (PCC-3). Porositas dan hidrofilitas membran komposit meningkat seiring dengan penambahan konsentrasi CS dari $61,77\%$ (P) menjadi $83,71\%$ (PCC-3), dan dari $71,72^\circ$ (P) menjadi $60,37^\circ$ (PCC-3) secara berturut-turut. Permeabilitas membran meningkat dari $9,25\text{ L/m}^2\cdot\text{h}$ (P) ke $30,72\text{ L/m}^2\cdot\text{h}$ (PCC-2). Permselectivitas (rejeksi) membrane terhadap variasi konsentrasi Bovin Serum Albumin (BSA) 100-400 ppm meningkat dari $8,12\%$, $16,97\%$, $30,11\%$, dan $52,47\%$ (P) menjadi $58,55\%$, $62,42\%$, $68,18\%$, dan $82,76\%$ (PCC-3) secara berturut-turut. *Molecular weight cut off* (MWCO) membran mencapai $<6,00\text{ kDa}$. penambahan CS meningkatkan kinerja membran komposit PES/MWCNT dalam proses filtrasi.

Kata kunci: Membran komposit, PES/MWCNT/CS, karakterisasi, uji kinerja, *crossflow*

ABSTRACT

Water purification technology using ultrafiltration membranes is one solution to overcome the problem of clean water. This study aims to determine the effect of chitosan addition on characterization and performance of PES/MWCNT composite membranes. PES/MWCNT membranes were synthesized via phase inversion method with optimum composition of PES (15 g) and MWCNT (1 mg) in dimethylacetamide solvent (DMAc). A mixture of MWCNT and CS solutions (concentrations of 0.1%, 0.25%, and 0.5%) is added to the PES membrane through the in-situ solution mixing method. Membranes are characterized by Fourier Transform Infrared (FTIR), X-ray Diffraction (XRD), hydrophilicity, and porosity spectroscopy. Membrane performance is determined through permeability, injection, and molecular weight cut off (MWCO) tests using a crossflow model. The results showed that the interaction between PES, MWCNT, and CS took place through the in-situ solution mixing method indicated by a shift in the typical absorption of the FTIR spectrum S=O from 1107 cm^{-1} to 1113 cm^{-1} , C=C from 1479 cm^{-1} to 1491 cm^{-1} , C=O from 1574 cm^{-1} to 1580 cm^{-1} , C-O from 1237 cm^{-1} to 1243 cm^{-1} , O=C=O from 2362 cm^{-1} to 2364 cm^{-1} , and N-H uptake from 3415 cm^{-1} to 3428 cm^{-1} . X-ray diffractograms showed that the addition of CS resulted in increased intensity and peak shifts at 2θ 18.04°, 52.50°, and 9.93°, as well as increased crystal size from 1.037 nm (P) to 1.677nm (PCC-3) and membrane crystallinity from 56.32% (P) to 78.71% (PCC-3). The porosity and hydrophilicity of the composite membrane increased with the increase in CS concentration from 61.77% (P) to 83.71% (PCC-3), and from 71.72° (P) to 60.37° (PCC-3) respectively. Membrane permeability increased from 9.25 L/m².h (P) to 30,72 L/m².h (PCC-2). Permselectivity (injection) of membranes against variations in Bovin Serum Albumin (BSA) concentrations of 100-400 ppm increased from 8.12%, 16.97%, 30.11%, and 52.47% (P) to 58.55%, 62.42%, 68.18%, and 82.76% (PCC-3) respectively. Molecular weight cut off (MWCO) membrane reaches <6.00 kDa. the addition of CS improves the performance of PES/MWCNT composite membranes in filtration processes.

Keywords: Composite membrane, PES/MWCNT/PES, characterization, performance test, cross-flow

DAFTAR ISI

LEMBAR HAK CIPTA	i
HALAMAN PENGESAHAN.....	ii
PERNYATAAN.....	iii
KATA PENGANTAR	iv
UCAPAN TERIMA KASIH.....	v
ABSTRAK	vii
<i>ABSTRACT</i>	viii
DAFTAR ISI.....	ix
DAFTAR GAMBAR	xiii
DAFTAR TABEL.....	xv
DAFTAR LAMPIRAN	xvi
BAB I	1
PENDAHULUAN.....	1
1.1 Latar Belakang.....	1
1.2 Rumusan Masalah.....	3
1.3 Tujuan Penelitian.....	3
1.4 Manfaat Penelitian.....	4
1.5 Struktur Organisasi Skripsi.....	4
BAB II.....	5
TINJAUAN PUSTAKA.....	5
2.1 Teknologi membran.....	5
2.2 Klasifikasi Membran	6
2.2.1 Berdasarkan Komposisinya	6
2.2.2 Berdasarkan fungsi dan ukuran pori	7
2.2.3 Berdasarkan struktur.....	9
2.2.4 Berdasarkan morfologi	10

2.3	Metode modifikasi membran.....	11
2.3.1	<i>In-situ mixing</i>	11
2.3.2	<i>Coating</i>	12
2.3.3	Polimerisasi antarmuka.....	12
2.4	Metode sintesis membran	12
2.4.1	Inversi fasa.....	12
2.4.2	<i>Sintering</i>	15
2.4.3	Peregangan (<i>Stretching</i>).....	16
2.4.4	Trek-Etsa (<i>Track-Etching</i>).....	16
2.5	Komponen Penyusun Membran	17
2.5.1	Polieter Sulfon (PES).....	17
2.5.2	<i>Multi Walled Carbon Nanotube</i> (MWCNT).....	18
2.5.3	Kitosan (CS)	18
2.6	Metode Filtrasi Membran	20
2.7	Karakterisasi Membran.....	21
2.7.1	<i>Fourier Transform Infrared</i> (FTIR)	21
2.7.2	<i>X-ray Diffraction</i> (XRD)	22
2.7.3	Uji Porositas.....	23
2.7.4	Sudut Kontak (Hidrofilisitas).....	23
2.8	Kinerja Membran.....	24
2.8.1	Permeabilitas.....	24
2.8.2	Permselektivitas	25
2.8.3	<i>Molecular Weight Cut Off</i> (MWCO).....	28
BAB III.....		29
METODE PENELITIAN.....		29
3.1	Waktu dan Lokasi Penelitian	29
3.2	Alat dan Bahan	29

A. Bahan.....	29
B. Alat	29
3.3 Metode Penelitian	30
3.4 Prosedur Penelitian	30
3.4.1 Sintesis Membran Komposit.....	30
3.4.2 Karakterisasi	31
3.4.3 Uji Kinerja Membran.....	33
BAB IV	36
TEMUAN DAN PEMBAHASAN	36
4.1 Membran Komposit PES/MWCNT/CS.....	36
4.2 Karakterisasi Membran.....	37
4.2.1 Interaksi Kimia FTIR	37
4.2.2 <i>X-ray Diffraction</i> (XRD)	40
4.2.3 Porositas.....	41
4.2.4 Hidrofilisitas.....	42
4.3 Kinerja Membran Komposit PES/MWCNT/CS.....	44
4.3.1 Fluks dan Permeabilitas	44
4.3.2 Permselektivitas	46
4.3.3 <i>Molecular Weight Cut Off</i> (MWCO).....	48
BAB V.....	50
SIMPULAN, IMPLIKASI, DAN REKOMENDASI	50
5.1 Simpulan.....	50
5.2 Rekomendasi	50
DAFTAR PUSTAKA	52
LAMPIRAN	63
RIWAYAT HIDUP.....	65

DAFTAR GAMBAR

Gambar 2.1 Ilustrasi Proses Filtrasi Membran	6
Gambar 2.2 Klasifikasi Membran filtrasi	7
Gambar 2.3 Membran komposit berlapis	10
Gambar 2.4 Struktur Pori Membran (A) Simetrik dan (B) Asimetrik	11
Gambar 2.5 Ilustrasi proses inversi fasa dengan NIPS	13
Gambar 2.6 Ilustrasi Proses Inversi Fasa dengan TIPS	14
Gambar 2.7 Ilustrasi Proses Inversi Fasa dengan VIPS	14
Gambar 2.8 Ilustrasi Proses Inversi Fasa dengan EIPS	15
Gambar 2.9 Proses <i>track-etching</i> pada Produksi Membran Berpori dari Film Polimer	16
Gambar 2.10 Struktur Polietersulfon (PES)	17
Gambar 2.11 Multi-walled carbon nanotubes (MWCNT)	18
Gambar 2.12 Struktur Kitosan (CS)	18
Gambar 2.13 Kitosan protonasi dan deprotonasi	19
Gambar 2.14 Proses filtrasi membran (a) <i>dead-end</i> dan (b) <i>cross-flow</i>	20
Gambar 2.15 Komponen Utama Spektrometer FTIR	21
Gambar 2.16 Daerah Serapan FTIR	22
Gambar 2.17 Mekanisme XRD	22
Gambar 2.18 Hidrofilisitas dan hidrofobisitas berdasarkan nilai sudut kontak ..	23
Gambar 2.19 Struktur Molekul <i>Bovine Serum Albumin</i>	26
Gambar 2.20 Strukur Molekul (a) Metil Jingga (b) Metilen Biru	27
Gambar 3.1 Diagram Alir Penelitian.....	29
Gambar 3.2 Tahapan pengujian kinerja membran komposit	34
Gambar 4.1 Penampakan fisik membran komposit hasil sintesis. PES (P), PES/MWCNT (PC), PES/MWCNT/CS 0,1% (PCC-1), PES/MWCNT/CS 0,25% (PCC-2), dan PES/MWCNT/CS 0,5% (PCC-3) yang tidak berbeda signifikan ...	35
Gambar 4.2 Spektra FTIR membran PES (P), PES/MWCNT (PC), PES/MWCNT/CS 0,1% (PCC-1), PES/MWCNT/CS 0,25% (PCC-2), dan PES/MWCNT/CS 0,5% (PCC-3)	37
Gambar 4.3 Interaksi kimia antara PES, MWCNT, dan kitosan	39
Gambar 4.4 Difaktogram membran komposit	39
Gambar 4.5 Porositas Membran Komposit PES/MWCNT/CS	41

Gambar 4.6 Nilai Sudut Kontak Membran Komposit PES/MWCNT/CS	42
Gambar 4.7 Fluks air murni membran komposit sistem <i>crossflow</i>	44
Gambar 4.8 Rejeksi Larutan <i>Bovine Serum Albumin</i> (BSA) 100 ppm, 200 ppm, 300 ppm, dan 400 ppm. PES (P), PES/MWCNT (PC), PES/MWCNT/CS 0,1% (PCC-1), PES/MWCNT/CS 0,25% (PCC-2), dan PES/MWCNT/CS 0,5% (PCC-3)	45
Gambar 4.9 Grafik rejeksi membran terhadap berat molekul	47

DAFTAR TABEL

Tabel 4. 1 Komposisi dan Ketebalan Membran Komposit PES/MWCNT/CS	36
Tabel 4.2 Serapan bilangan gelombang membran komposit.....	37
Tabel 4.3 Ukuran kristal membran komposit	40

DAFTAR LAMPIRAN

Lampiran 1. Data perhitungan	60
Lampiran 2. Spektra FTIR.....	62
Lampiran 3 Hasil uji XRD	64
Lampiran 4. Hasil Uji Porositas	65
Lampiran 5. Hasil Pengukuran Sudut Kontak	67
Lampiran 6. Data Pengukuran Fluks dan Permeabilitas Metode <i>Cross-flow</i>	68
Lampiran 7. Data Pengukuran Rejeksi BSA	69
Lampiran 8. Data Pengukuran MWCO	71
Lampiran 9. Dokumentasi	72

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Azzahra Annur Rizqia, 2023

PENGARUH KITOSAN TERHADAP KARAKTERISTIK DAN KINERJA MIXED MATRIX MEMBRANE PES/MWCNT

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